# BIRLA INSTITUTE OF TECHNOLOGY



# CHOICE BASED CREDIT SYSTEM (CBCS) CURRICULUM

(Effective from Academic Session: Monsoon 2018)

# **B.TECH IN PRODUCTION ENGINEERING**

# PRODUCTION AND INDUSTRIAL ENGINEERING DEPARTMENT

#### **Institute Vision**

To become a Globally Recognised Academic Institution in consonance with the social, economic and ecological environment, striving continuously for excellence in education, research, and technological service to the National needs.

#### **Institute Mission**

- To educate students at Under Graduate, Post Graduate, Doctoral, and Post-Doctoral levels to perform challenging engineering and managerial jobs in industry.
- To provide excellent research and development facilities to take up Ph.D programmes and research projects.
- To develop effective teaching learning skills and state of art research potential of the faculty.
- To build national capabilities in technology, education, and research in emerging areas.
- To provide excellent technological services to satisfy the requirements of the industry and overall academic needs of society.

## **Department Vision:**

To become a Centre of Repute striving continuously towards providing Quality Education, Research and Innovation in the field of Production Engineering

## **Department Mission**

- To provide quality education at both undergraduate and post graduate levels
- To provide opportunities and facilities for research and innovation
- To produce engineering graduates to meet the demands of manufacturing industries and R&D organizations
- To emphasize on integrating manufacturing technology with management
- To impart latest technological knowledge to students by continuous development of curricula and faculty

#### **Graduate Attributes**

- 1. **Engineering Knowledge**: Apply knowledge of mathematics, science, engineering fundamentals and an engineering specialization to the solution of complex engineering problems.
- 2. **Problem Analysis**: Identify, formulate, research literature and analyze complex engineering problems reaching substantiated conclusions using first principles of mathematics, natural sciences and engineering sciences.
- 3. **Design/ Development of Solutions**: Design solutions for complex engineering problems and design system components or processes that meet specified needs with appropriate consideration for public health and safety, cultural, societal and environmental considerations.
- 4. **Conduct investigations of complex problems** using research-based knowledge and research methods including design of experiments, analysis and interpretation of data and synthesis of information to provide valid conclusions.
- 5. **Modern Tool Usage**: Create, select and apply appropriate techniques, resources and modern engineering and IT tools including prediction and modelling to complex engineering activities with an understanding of the limitations.
- 6. **The Engineer and Society**: Apply reasoning informed by contextual knowledge to assess societal, health, safety, legal and cultural issues and the consequent responsibilities relevant to professional engineering practice.
- 7. **Environment and Sustainability**: Understand the impact of professional engineering solutions in societal and environmental contexts and demonstrate knowledge of and need for sustainable development.
- 8. **Ethics**: Apply ethical principles and commit to professional ethics and responsibilities and norms of engineering practice.
- 9. **Individual and Team Work**: Function effectively as an individual, and as a member or leader in diverse teams and in multi-disciplinary settings.
- 10. **Communication:** Communicate effectively on complex engineering activities with the engineering community and with society at large, such as being able to comprehend and write effective reports and design documentation, make effective presentations and give and receive clear instructions.
- 11. **Project Management and Finance**: Demonstrate knowledge and understanding of engineering and management principles and apply these to one's own work, as a member and leader in a team, to manage projects and in multidisciplinary environments.
- 12. **Life-long Learning**: Recognize the need for and have the preparation and ability to engage in independent and life-long learning in the broadest context of technological change.

#### **Programme Educational Objectives (PEOs)**

- **PEO 1:** Developing capability for continuous learning and problem identification in the field of Production and Industrial Engineering
- **PEO 2:** To be more explorative in finding state-of-art solutions and implementations for complex real-life problems
- **PEO 3:** Inculcating managerial aptitude for communication, problem solving and decision making
- **PEO 4:** To enhance inter-personal skill, team spirit and employability while believing on the ethical values
- **PEO 5:** To develop a strong foundation for building an engineering career with societal and humanitarian responsibility

#### (A) Programme Outcomes (POs)

Engineering Graduates will be able to:

- 1. **Engineering knowledge:** Apply the knowledge of mathematics, science, engineering fundamentals, and an engineering specialization to the solution of complex engineering problems.
- 2. **Problem analysis**: Identify, formulate, review research literature, and analyze complex engineering problems reaching substantiated conclusions using first principles of mathematics, natural sciences, and engineering sciences.
- 3. **Design/development of solutions:** Design solutions for complex engineering problems and design system components or processes that meet the specified needs with appropriate consideration for the public health and safety, and the cultural, societal, and environmental considerations.
- 4. **Conduct investigations of complex problems:** Use research-based knowledge and research methods including design of experiments, analysis and interpretation of data, and synthesis of the information to provide valid conclusions.
- 5. **Modern tool usage:** Create, select, and apply appropriate techniques, resources, and modern engineering and IT tools including prediction and modeling to complex engineering activities with an understanding of the limitations.
- 6. **The engineer and society:** Apply reasoning informed by the contextual knowledge to assess societal, health, safety, legal and cultural issues and the consequent responsibilities relevant to the professional engineering practice.
- 7. **Environment and sustainability:** Understand the impact of the professional engineering solutions in societal and environmental contexts, and demonstrate the knowledge of, and need for sustainable development.

- 8. **Ethics:** Apply ethical principles and commit to professional ethics and responsibilities and norms of the engineering practice.
- 9. **Individual and team work:** Function effectively as an individual, and as a member or leader in diverse teams, and in multidisciplinary settings.
- 10. **Communication:** Communicate effectively on complex engineering activities with the engineering community and with society at large, such as, being able to comprehend and write effective reports and design documentation, make effective presentations, and give and receive clear instructions.
- 11. **Project management and finance**: Demonstrate knowledge and understanding of the engineering and management principles and apply these to one's own work, as a member and leader in a team, to manage projects and in multidisciplinary environments.
- 12. **Life-long learning:** Recognize the need for, and have the preparation and ability to engage in independent and life-long learning in the broadest context of technological change.

#### (B) Programme Specific Outcomes (PSOs)

- 13. **PSO 1:** To empower with comprehensive knowledge in the wide domain of sciences of manufacturing, technologies for present and future industries and operations management while emphasizing professional ethics and societal responsibility to face the evolution in industry.
- 14. **PSO 2:** To develop expertise in solving complex technical or managerial problems related to industries through innovative solutions using technological skills, analytical aptitude, communication flair and team spirit.
- 15. **PSO 3:** Enable to apply the attained theoretical and practical knowledge to solve the industrial and societal problems in the broad areas of production and industrial engineering.

### PROGRAMME COURSE STRUCTURE

# DEPARTMENT OF PRODUCTION AND INDUSTRIAL ENGINEERING

Course Structure - Based on CBCS system & OBE model
Recommended scheme of study
(B. TECH in PRODUCTION ENGINEERING)

Semester/ Session of Study	Course	Category	Course Code	Courses	L-Lecture; T-Tutorial; P-Practicals  L (Periods/ (Periods/ week) (Periods/ week)  3 1 0  3 1 0	Total Credits C- Credits						
(Recommended)	Level	of Course	Course Coue	Courses	(Periods/	(Periods/	P (Periods/week)  0 0	С				
				THEORY	1	•						
		FS Foundation	MA103	Mathematics - I	3	1	0	4				
	Course downward	0	4									
	FIRST		EE101	Basics of Electrical Engineering	3	Mode of delivery & credits   L-Lecture; T-Tutorial;   P (Periods/ week)   P (Periods/ week)   C	4					
EVECT			THEORY	4								
FIRST Monsoon				LABORATORIES			P (Periods/week)					
	FIRST	FS	PH114	Physics Lab	0	0	3	1.5				
		GE	CS102	Programming for Problem Solving Lab	0	0	3	1.5				
		GE	PE101	Workshop Practice	0	0	3	1.5				
		Mandatory			0	0	2	1				
			тот	AL				21.5				
	THEORY											
		FS	MA107	Mathematics - II	3	1	0	4				
FS MA107	Chemistry	3	1	0	4							
	FIRST	FIRST	FIRST	FIRST	FIRST		ME101		3	1	0	4
SECOND		GE	EC101		3	1	3 3 3 2 0 0 0 0 3 3 3	4				
Spring			-	LABORATORIES								
		FS	CH102	Chemistry Lab	0	0	3	1.5				
	FIRST	GE	EC102		0	0	3	1.5				
			ME102	Engineering Graphics	0	0	(Periods/ week)  0 0 0 0 0 0 3 3 3 2 0 0 0 0 0 0 4 4	2				
		MC			0	0	2	1				
			тот	AL				22				
			GRAND TOTAL F	OR FIRST YEAR				43.5				

				THEORY				
	SECOND		MA203	Numerical Methods	2	0	0	2
	FIRST	FS	CE101 Environmental Sciences		2	0	0	2
			PE201	Metallurgy	3	0	0	3
	SECOND	PC Programme	ME203	Fluid Mechanics and Hydraulic Machines	3	0	0	3
THIRD	BECOND	Core	ME205	Strength of Materials	3	1	0	4
FIRST	3	0	0	3				
	SECOND   FS   MA203   Numerical Methods   2   0   0   0   0   0   0   0   0   0	1 _	1 ,					
								1
		FS	MA204	Numerical Methods Lab	0	0	2	1
	SECOND  SECOND  FIRST  FIRST	PC	PE202	Metallurgy Lab	0	0	3	1.5
FIRST	ME204	Mechanical Engineering Lab - I	0	0	3	1.5		
		MC	MC201/202/203/204		0	0	2	1
				TOTAL				23
				THEORY				
	SECOND	GE	IT201	IT201 Basics of Intelligent Computing		0	0	3
	FIRST	FS	BE101	Biological Sciences for Engineers	2	0	0	2
		PC	PE204	Manufacturing Processes - I		0	0	3
EOUDTH			PE206 Metrology & Measurement		3	0	0	3
	SECOND		ME207	Kinematics and Dynamics of Machines	3	0	0	3
		Programme		Programme Elective - I	3	0	0	3
	FIRST	GE	EE102	0	0	3	1.5	
	FIRST GI	PC	PE205	PE205 Manufacturing Processes - I Lab		0	3	1.5
		10	PE207	Metrology & Measurement Lab	0	0	3	1.5
		MC	MC205/206/207/208		0	0	2	1
								22.5
				THEORY				
	FIRST	Humanities & Social	MT123	Business Communications	2	0	2	3
		Detences	PE301	Manufacturing Processes - II	3	0	0	3
		PC			3	1	0	4
	THIRD					0	0	4
Monsoon				Programme Elective - II	3	0	0	3
		Open		Open Elective - I	3	0	0	3
				LABORATORIES				
			PE302	Manufacturing Processes - II Lab	0	0	3	1.5
	THIRD	PC	PE305	Computer Aided Design and Drafting Lab	0	0	3	1.5
				TOTAL				23

				THEORY							
			PE311	Machine Tool Design	3	1	0	4			
		D.C.	PE313	Tool Design	3	1	0	4			
		PC	PE314	Statistical Quality Control	3	0	0	3			
SIXTH	THIRD		PE315	Work Study & Ergonomics	3	0	0	3			
Spring		PE		Programme Elective - III	3	0	0	3			
		OE		Open Elective - II	3	0	0 0 0 0 NA 3 3 3	3			
		MC	MC300	Summer Internship	NA	NA	NA	2			
				13							
	THIDD	DC.	PE312 Machine Tool Design Sessional		0	0	3	1.5			
	THIKD	PC	PE316	Work Study & Ergonomics Lab.	0	0	3	1.5			
	THIRD   PC   PE312   Machine Tool Design Sessional   0   0   3     PE316   Work Study & Ergonomics Lab.   0   0   3     TOTAL     THEORY     HSS   MT130   Professional Practice, Law & Ethics   2   0   0     Law & Ethics   2   0   0     PE   PE402   Automation in Manufacturing   3   0   0     PE   Programme Elective - IV   3   0   0     Open Elective - III / MOOC-I   3   0   0     TH   OPENING   MESS   MTD   MESS   M										
				THEORY				•			
		HSS	MT130		2	0	0	2			
	FOURTH	PC	PE402	Automation in Manufacturing	3	0	0	3			
		PE		Programme Elective - IV	3	0	0	3			
		0.5		Open Elective - III / MOOC-I	3	0	0	3			
		OE		Open Elective - IV / MOOC-II	3	0	0	3			
SEVENTH Monsoon	SECOND	MC	MT204	Constitution of India	2	0	0	NIL			
	LABORATORIES										
	FOURTH	PC	PE403	Automation in Manufacturing Lab	0	0	3	1.5			
	TOURTH		PE404	Modelling and Simulation Lab	0	0	3	1.5			
	FOURTH	PROJ	PE400M	Minor Project				3			
		<u> </u>		-	1	1		20			
EIGTH Spring	FOURTH	PROJ	PE400			10					
								167			

	DEPARTME		DUCTION AND INDUSTI RAMME ELECTIVES (PA					
LEVEL		Course Code	Name of the PE courses	Prerequisites courses with code	L	Т	P	С
		PE208	Project Engineering	None	3		0	3
SECOND	(Any one)	PE209	Engineering Economy, Costing and Accounting	None	3	0	0	3
SECOND    PE - I (Any one) (Industrial Engineering and Management)   PE209   Engineering Economy, Costing and Accounting   None	3	0	0	3				
	PF - II	PE306	Advanced Operations Research	PE 203 Operations Research	3 0 0 3 rch 3 0 0 3			
	(Any one) (Industrial Engineering and	(Any one) Industrial Engineering and PE307 Competitive Manufacturing Strategies None		None	3	0	0	3
	Management)	PE308		PE 203 Operations Research		0	0	3
THIRD		PE317	Advanced Welding Technology		3	0	0	3
		PE318	Rapid Prototyping and Tooling	None	3	0	0	3
		PE319	Material Deformation Processes		3	0	0	3
		PE324 Surface Engineering and Laser Additive Manufacturing None		3	0	0	3	
		PE405	Manufacturing Science	PE 204 Manufacturing Processes - I, PE 301 Manufacturing Processes - II	3	0	0	3
FOURTH	PE - I V (Any one) (Advanced Manufacturing Technology)	PE406	Non-conventional Machining Processes	None	3	0	0	3
	1 есппоюду)	PE407	Advanced Manufacturing Processes	PE 204 Manufacturing Processes - I, PE 301 Manufacturing Processes - II	3	0	0	3

<sup>\*\*</sup> PROGRAMME ELECTIVES TO BE OPTED ONLY BY THE B.TECH IN PRODUCTION ENGINEERING STUDENTS

DEPARTMENT OF PRODUCTION AND INDUSTRIAL ENGINEERING OPEN ELECTIVES (OE)*										
SEMESTER / SESSION OF STUDY	LEVEL	Code no.	Name of the OE courses with code Prerequisites courses		L	Т	P	C		
FIFTH / Monsoon	SECOND	PE211	Engineering Economy	None	3	0	0	3		
SIXTH / Spring	THIRD	PE309	Project Management	None	3	0	0	3		

<sup>\*</sup> OPEN ELECTIVES TO BE OFFERED TO THE STUDENTS OF OTHER DEPT.

# DEPARTMENT OF PRODUCTION AND INDUSTRIAL ENGINEERING IN-DEPTH SPECIALISATION in "Advanced Manufacturing and Production Management" (OFFERED ONLY TO THE B.TECH IN PRODUCTION ENGINEERING STUDENTS)

Students who have registered for DEPERTMENTAL SPECIALISATION (in-depth) in "Advanced Manufacturing and Production Management" should complete 20 credits and shall opt for courses listed below. The credits shall be over and

above minimum requirement for degree award.

Semester/ Session of Study (Recommended)	Course Level	Category of course	Course Code	Courses	Mode of delivery & credits  L-Lecture; T-Tutorial; P-Practicals  L T P  (Periods/week) (Periods/week) (Periods/week)  HEORY		Practicals P	Total Credits C- Credits		
	THEORY									
FIFTH / Monsoon	THIRD	P.C.	PE310	Industrial Robotics	3	1	0	4		
	THIRD	PC	PE320	Sustainable Manufacturing	3	0	0	3		
				TOTAL				7		
	THEORY									
	THIRD	PC	PE321	Manufacturing Management and Cost Optimization	3	0	0	3		
SIXTH / Spring		PE	PE322	Processing of Polymers, Composite and Advanced Materials	3	0	0	3		
		(any one)	PE323	Material Characterisation and Non-destructive Testing	3	0	0	3		
				TOTAL				6		
	THEORY									
SEVENTH / Monsoon			PE408	Micro and Nano Manufacturing	3	0	0	3		
	FOURTH	PC	PE409	Finite Elements in Manufacturing Engineering Applications	3	1	0	4		
				TOTAL				7		
				GRAND TOTAL				20		

# DEPARTMENT OF PRODUCTION AND INDUSTRIAL ENGINEERING MINOR in "Production Engineering" (OFFERED ONLY TO OTHER THAN B.TECH IN PRODUCTION ENGINEERING STUDENTS)

Students who have registered for B. Tech Minor in Production Engineering should complete 20 credits and shall opt for courses listed below. The credits shall be over and above minimum requirement for degree award.

Semester/ Session of Study (Recommended)	Course Level	Category of course	Course Code	Courses	Prerequisites courses with code		de of delivery & cre		P-Practicals			
						L (Periods/week)	T (Periods/week)		С			
					THEORY							
FIFTH /	SECOND	PC	PE203	Operations Research	Nil	3	0	0	3			
Monsoon	SECOND		PE213	Manufacturing Processes	Nil	3	0	0	3			
	THIRD	PE (any one)	PE307	Competitive Manufacturing Strategies	Nil	3	0	0	3			
				TOTAL					6			
	THEORY											
	SECOND	PC	PE206	Metrology & Measurement	Nil	3	0	0	3			
	THIRD	PE (any one)	PE318	Rapid Prototyping and Tooling	Nil	3	0	0	3			
SIXTH / Spring			PE314	Statistical Quality Control	Nil	3	0	0	3			
			PE308	Logistics and Supply Chain Management	PE203 Operations Research	3	0	0	3			
	LABORATORY											
	SECOND	PC	PE207	Metrology & Measurement Lab	(Co-requisite PE206)	0	0	3	1.5			
				TOTAL				7.5				
					THEORY				•			
	THIRD	PC	PE304	Production & Operations Management	Nil	4	0	0	4			
SEVENTH / Monsoon					LABORATOR	Y			•			
MINISOUII	FOURTH	PC	PE404	Modelling and Simulation Lab	Nil	0	0	3	1.5			
		•	•	•	PROJECT				•			
	FOURTH	PC	PE450	Mini Project		0	0	2	1			
				TOTAL					6.5			
				GRAND TO	ΓAL				20			