CL 3003 CHEMICAL ENGINEERING THERMODYNAMICS

MONSOON 2018





Department of Chemical Engineering BIT Mesra, Ranchi, Jharkhand-835215

Course Instructor: Dr. Anand Bharti Assistant Professor Department of Chemical Engineering Birla Institute of Technology Mesra, Ranchi

www.anandbharti.co.in

- Ph.D. in Chemical Engineering from IIT Guwahati (2013-2017).
- Industrial Experience: Indian Oil Corporation Limited (5 Yrs. +)

>Areas of Interest:

Separation Processes Thermodynamics Molecular Simulation Optimization Process Design.



WHAT IS CHEMICAL ENGINEERING?

Chemical engineering is all about changing <u>raw materials</u> into <u>useful products</u> we use everyday on an <u>industrial scale</u> in a <u>safe and cost effective way</u>.

Chemical engineers are concerned with **PROCESSES** and **PRODUCTS**.

Processes:

- ✓ Making chemicals and pharmaceuticals
- ✓ Processing polymers and foodstuffs
- ✓ Energy generation
- ✓ Wastewater treatment
- ✓ Environmental clean-up

Products:

- ✓ Chemicals petrol, ammonia, methanol
- ✓ Polymers polythene, PVC, synthetic fibres
- ✓ Consumer products shampoo
- ✓ Foodstuffs ice cream, chocolate, beer
- ✓ Pharmaceuticals paracetamol, penicillin

Process Design:

- ✓ Inventing a new process
- ✓ Designing the equipment for a process
- \checkmark Operating a process
- ✓ Improving a process

Product Design:

- $\checkmark\,$ Choosing a product for an application
- \checkmark Designing the product
- \checkmark Improving the product



WHY STUDY CHEMICAL ENGINEERING?

HIGHEST PAYING BACHELOR DEGREES BY SALARY POTENTIAL (\$/ANNUM)

Mid-Career Pay Early Career Pay



CHEMICAL ENGINEERS THAT SHAPED OUR WORLD



GEORGE E DAVIS



- 'Founding Father' of Chemical Engineering.
- Coined the term 'Chemical Engineering'.
- Delivered first chemical engineering course at the University of Manchester in 1887 in the form of 12 lectures covering various aspects of industrial chemical practice.



CARL BOSCH



- Haber-Bosch process was developed by industrial chemist Fritz Haber, and scaled up by chemical engineer Carl Bosch.
- It takes nitrogen from the air and converts it to ammonia.
- This work made it possible to produce synthetic fertilizers and thus produce enough food for the Earth's growing population. Without it, we would only be able to produce two-thirds the amount of food we do today.
- Nobel Prize in Chemistry 1931 "in recognition of their contributions to the invention and development of chemical high pressure methods"



MARGARET HUTCHINSON ROUSSEAU



- First women to receive a chemical engineering doctorate from MIT.
- Margaret developed the process of deep-tank fermentation which enabled large-scale production of penicillin.
- Mass production of penicillin was a key moment in history; not only for the billions of lives it saved (and still saves today) but for the chemical engineering involved.



JOHN H. PERRY



- Perry's is the go to <u>handbook for chemical engineers</u>.
 Edited its first edition published in 1934.
- John went on to edit two more editions of Perry's, until his son, Robert H. Perry, took over the family tradition for the fourth edition in 1963, until his death.
- John was a physical chemist and chemical engineer and was known for his development of improved catalysts for sulfuric acid production.
- However, it is his book that truly shaped the world and has been the <u>key source of knowledge for chemical</u> <u>engineers</u> for over 70 years.

JACK WELCH



- Masters and PhD in chemical engineering from University of Illinois at Urbana-Champaign.
- Chairman and CEO of General Electric between 1981 and 2001.
- During his tenure at GE, the company's value rose 4,000%.



ANDREW GROVE



- Ph.D. in chemical engineering from the University of California, Berkeley in 1963.
- After completing his Ph.D., worked for Fairchild Semiconductor, hired by and working under Gordon Moore.
- When Moore and Noyce left Fairchild to start Intel, Grove was Intel's third employee, the first person to be hired by company founders Gordon Moore and Robert Noyce.
- President: 1979 1997 and CEO: 1987 1998.
- Chairman of the board of Intel Corporation from 1997 to 2005.
- "Man of the Year (1997)", for being "the person most responsible for the amazing growth in the power and the innovative potential of microchips."



THANKS





Introduction to Chemical Engineering Thermodynamics

(in SI Units)

J M Smith I H C Van Ness I M M Abbott Adapted by : B I Bhatt

For sale in India, Pakistan, Nepal, Bangladesh, Sri Lanka & Bhutan only

CHEMICAL ENGINEERING SERIES

Introduction to Chemical Engineering Thermodynamics

SEVENTH EDITION

J. M. Smith H. C. Van Ness M. M. Abbott

CL 3003 CHEMICAL ENGINEERING THERMODYNAMICS

MONSOON 2018





Department of Chemical Engineering BIT Mesra, Ranchi, Jharkhand-835215

THERMODYNAMIC SYSTEM

- ✓ A *thermodynamic system* is defined as a quantity of matter or a region in space on which we focus our attention for thermodynamic analysis.
- Everything external to the system is called the *surroundings* or the environment.
- ✓ A system and its surroundings together comprise a *universe*.
- The system is separated from the surroundings by the *system boundary*.
- The boundary enclosing the system may be *real or imaginary*.
- The system boundary may be rigid or may change its shape as well as size during a given process.





TYPES OF THERMODYNAMIC SYSTEM



Closed System

Open System

Isolated System



PHASE, HOMOGENEOUS AND HETEROGENEOUS SYSTEM

- ✓A quantity of matter homogeneous throughout in chemical composition and physical structure is called a *phase*.
- ✓A system consisting of a single phase is called a *homogeneous system*.
- ✓A system consisting of more than one phase is known as a *heterogeneous* system.



THERMODYNAMIC PROPERTIES

- ✓ Every system has certain characteristics by which its physical condition may be
 - described. Such characteristics are called *properties of the system*.
- ✓These are all *macroscopic* in nature.
- ✓When all the properties of a system have definite values, the system is said to exist at a definite *state*.
- ✓ Properties are the *coordinates* to describe the state of a system.



INTENSIVE AND EXTENSIVE PROPERTIES

Intensive properties are those that are independent of the mass of the system.

Example of Intensive properties: Temperature, Pressure, Density.

Extensive properties are those that are **dependent on the mass of the system**.

Example of Extensive properties: Mass, Volume.

Extensive properties per unit mass are Intensive properties.

✓ Example: Specific volume, Specific energy.



STATE, PROCESS, CYCLE

✓Any operation in which one or more of the properties of a system changes is called a *change of state*.

The succession of states passed through during a change of state is called the *path* of the change of state.

✓When the path is completely specified, the change of state is called a *process*.

✓A thermodynamic *cycle* is defined as a series of state changes such that the final state is identical with the initial state.

STATE, PROCESS, CYCLE



VARIOUS THERMODYNAMIC PROCESSES

✓ Isothermal Process: *Temperature* of the system remains *constant*.

✓ Isobaric Process: *Pressure* remains constant.

✓ Isochoric Process: Volume remains constant.

✓Adiabatic Process: No heat transfer occurs across the system boundary.



GIBBS PHASE RULE (FOR NON-REACTIVE SYSTEM)

 $\mathbf{F} = \mathbf{C} - \mathbf{P} + \mathbf{2}$

Where,

F = Number of degree of freedom, C= Number of components, P = Number of co-existing phases.

The phase rule determines the *number of independent variables* that must be specified to establish the intensive state of any system at equilibrium.

GIBBS PHASE RULE (FOR NON-REACTIVE SYSTEM)

- The intensive state of a system at equilibrium is established when its temperature, pressure, and the compositions of all phases are fixed.
- ✓These are therefore, regarded as phase-rule variables; but they are not all independent.
- The degrees of freedom derivable from the phase rule gives the number of variables which must be specified to fix all other remaining phase-rule variables. Thus, F means the number of intensive properties (such as temperature or pressure), which are independent of other intensive variables.



GIBBS PHASE RULE (FOR NON-REACTIVE SYSTEM)

- ✓For example, for a pure component gaseous system, phase rule yields two degrees of freedom. This implies that if one specifies temperature and pressure, all other intensive properties are then uniquely determined from these two variables.
- Similarly for a biphasic system of a pure component say water and steam there is only one degree of freedom, i.e., either temperature or pressure may be specified to fix all other intensive properties of the system.



CL 3003 CHEMICAL ENGINEERING THERMODYNAMICS

MONSOON 2018





Department of Chemical Engineering BIT Mesra, Ranchi, Jharkhand-835215

Thermodynamics can be studied through two different approaches: (a) Macroscopic Approach, and (b) Microscopic Approach. The Macroscopic approach has the following features: The structure of the matter is not considered. · Does not require · A few variables are used to describe the Knowledge of State of the matter under consideration. The values of these variables are measure behaviour of . The values of these variables are measurable individual individua molecules. He domic following the available techniques of we dis regard fonce and confinuous exponimental physics. nature of a substance and confinuous exponimental physics. nature of a substance and confinuous exponimental physics. Jhe microscopic approach can be symmarized as: A Knowledge of the molecular structure of matter under consideration is essential. A Large number of variables are needed for a complete specification of the state of the matter. · Macroscopic experiments provide no insight into why substances exhibit observed property values. classical thermodynamics is the part of thermodynamics that Emerged during the mine teenth century before everyone was fully convinced about the reality of atoms. We can do dassical thermodynamics even if we don't believe in atoms. Towards the end of the nineteenth century, when most scientists accepted that atoms were real, there emerged the version of thermodynamics called Statistical thermodynamics, which sought to account for the bulk properties of matter in terms of its constituent atoms.

Scanned by CamScanner

The 'statistical' part of the name comes from the fact that in the discussion discussion of bulk properties we don't need to think about the behaviour of individual atoms but we do need to think about the average behaviour of atoms.

Scanned by CamScanner

Work and Heat: Transfer of Energy Between the System and the Surroundings

In a closed system, the transfer of energy between the Surroundings and the system can only be accomplished by heat or by work. Heat is the transfer of energy by a temperature gradient, whereas all other forms of energy transfer in a closed system occur via work. We generally associate work With something useful being done by (or to) the system.

Work :

Jhere are many forms of work, for example, mechanical (expansion/compression, rotating shaft), electrical and

magnefic.

The most common case of work in engineering thermody. namics is when a force causes a displacement in the boundary of a system. In the case of expansion, the system needs to push the surroundings out of the way to increase the boundary; in this process, the system expends energy. Thus, the System exchanges energy with the Surroundings in the form of work.

The work, W, can be described mathematically by the line integral of the external force, FE, with respect to the direction of displacement, dx:

W = SFE.dx L) component of force acting along the line L) component of force acting along the line statisphilment In confrast to thermodynamic properties, the work on a system depends not only on the initial state, 1 and the final state, &, but also on the specific path that it takes. Whenever we calculate the work, we must account for the real path that the system takes. 8 ign convention: -> Work is positive when energy is transferred from the Surroundings to the system. or work is positive when it is done on the system. -> Work is negative when energy is transferred from the system to the surroundings. or the work is negative when it is done by the system.

The work which accompanies a change in volume of a fluid is often encountered in thermodynamics. A common example is the compression or expansion of a fluid in a cylinder resulting from the movement of a piston. The force exerted by the piston on the fluid is equal to the product of the piston area and the pressure of the fluid. The displacement of the piston is equal to the total volume change of the fluid divided by the area of the piston. Jhus, Eq". (1) becomes- $W = -\int P_E A d\left(\frac{X}{A}\right) - \int P_E A\left(\frac{dV}{A}\right)$ $W = -\int P_E dV$ ____)(2) * PV-Work -> External pressure to the surface. The minus sign in these equations are made necessary by the sign convention adopted for work. When the piston moves into the ylinder so as to compress the fluid, the applied force and its displacement ore in The same direction; the work is therefore positive. Area under the curve PV-diagram done.

Scanned by CamScanner

Example. 1: consider a system which contains 1 mole of gas and is at 2 bart having a volume of 101.



The expansion process is initiated by releasing the latch. The gas in the cylinder expands untill the pressure of the gas matches the pressure of the Surroundings. The final volume is 15.22. Calculate work done by the system during this process. Work Jone by the system is can be calculated Solution: by applying eq? (2), v, $W = -\int P_E dV$ Since External pressure is constant, $w = -P_E \int dv = -P_E \left[v_2 - v_i \right]$ $= -(1 bar) (10^{5} pa) (15.2 - 10) L \left[\frac{10^{3} m}{L} \right]$ (1 bar)

W = -520 J

In this case, the value of work is negative since the system loses energy to the surroundings as a result of this prouse

Scanned by CamScanner

State functions and Path functions : The values of thermodynamic properties do not depend on the process (1.e. , path) through which the system arrived at its state; they depend only on the state itself. Jhus, the change in a given property between States 1 and 2 will be the same for any process that starts at state 1 and ends at state 2. This aspect of thermodynamic properties is very Useful in solving problems; We will devise hypothefical paths between thermodynamic states so that we can use data that are readily available. For more easily performing computation. Since properties depend only on the state itself, they are often termed state functions. on the other hand, there are quantities that we will be interested in, such as heat and work, that depend on path. These are referred to as path functions. When calculating values for these quantities, we must use the real path the system tookes during the process.

Thermodynamic Equilibrium: For a system to be in a state of thermodynamic equilibrium it should simultaneously Eatisfy the criteria forthermal equilibrium, mechanical equilibrium, chemical equilibrium. Ther mal equilibrium: No temp. gradient. Mechanical equilébrium: No pressure gradient.

In a state of equilibroum, the system has no fendency to undergo any further change. Equilibrium is a concept associated with the absence of any tendency for fur ther change on a macro scopic level. The fendency to change occurs due to the presence of driving forces. Thus, equilibrium implies the obsence of driving forces. In a state of equilibrium, the smodynamic properties of a system have unique values.

chemical equilibrium: NO chemical potential gradient.

States of Equilibrium: (c) (unstable) (Stable) (6) (Metaotable) Consider a sphere sesting at the bottom of a spherical bowl as shown in fig. (a). If the sphere is distarted it will settle into the original state, however this ger the disturbance may be. This state of equilibrium, in which the system seturns to its original state even if it is subjected to large disturbances is called stable equilibrium. In thermodynamics, are mostly interested in stable equilibrium states.

CL 3003 CHEMICAL ENGINEERING THERMODYNAMICS

MONSOON 2018





Department of Chemical Engineering BIT Mesra, Ranchi, Jharkhand-835215
Reversible and Irreversible Processes: A process is reversible if, after the process occurs, the system can be returned to its original state without any net effect on the surroundings. Jhis result occurs only when the driving force is Infinitesimally small. To accomplish a reversible process we must be able to Deverse the direction of the process anat any point and go the other way by changing the driving force by an infinite Bimal amount. For a process to be reversible, there can be no friction. It a gas undergoes an expansion process, we must be able to turn the process around at any point and compress it merely by changing the force on the piston by an infinitesimal amount. Reversible processes are never completely realized in real life. These processes represent an idealization. They represent a limiting case, that is, a process that is perfectly precuted. is perfectly executed. However, in engineering these types of idealization are often useful. For example, it is useful to know how much work we could get out of a system if a process could be executed reversibly. This value fells us the best that we could possibly do. We can then compare how well we really do, and see if it is worth focusing our efforts on improving the process.

Real processes are not reversible. They have friction and are Carried out with finite driving formes. Such processes are proversible processes. In an preversible process, if the system is returned to its original state, the surroundings must be altered. The work obtained in an inveversible process is always less than that obtained in the idealization of a reversible

reversible process · is frictionless. is never more than differentially removed from equilibrium. traverses a succession of equilibrium states. is driven by forces whose imbalance is differential in magnitude. · Can be reversed at any point by a differential change in external conditions. when reversed, retraces its forward path, and restores the initial state of system and Surroundings.

Example to Explain.	reversible process:
Weightless, frictionly	ess
pistor	n
$ \begin{array}{c c} \hline m = 1620 \\ \hline A = 0.1 m^2 \\ \hline 1 m 0 0 \\ \hline \end{array} $	Process A:
pure, ideal 0.4m j	Sothermal
gas.	expansion
State 1	gas

Schematic of an isothermal expansion process (Process A)

The system contains 1 mole of pure ideal gas. A 1020-Kg mass sits on the piston. The surroundings are at atmospheric pressure. The molar volume in State 1 can be found from the area (0.1m²) and the height (0.4m); $V_1 = \left(\frac{AZ}{D}\right)_1 = 0.04 \text{ m/mol.}$

Since the piston is originally at rest, the pressure inside the piston can be found by a force balance:

$$P_{1} = \frac{mg}{A} + P_{adm} = \left(\frac{1020 \times 10}{0.1}\right) \times \frac{1}{105} + 1$$

= 1.01+1 = 2.0 bar.

Process A is initiated by removing the 1020- Ky mass. The pressure of the piston is new greater than that The pressure of the piston is new greater than that exerted by the surroundings, and the gas within the piston expands.

The expansion process continues until one again the
pressures equilibrate. The piston then comes to rest
in state '2' where the pressure is given by:

$$P_2 = Patm = I \text{ bar.}$$

The ideal gas law can be applied to this isothermal
process to give:
 $PV = RT = const.$
The volume of state 2' is then given by:
 $V_2 = \frac{P_1 V_1}{P_2} = \frac{Q \times 0.04}{I} = 0.08 \frac{m^3}{mol}.$
To find the work, we apply.
 $W = -\int_{P}^{V} dV = -Patm \int dV$
 V_1
 $= (-1 bar)(V_2 - V_1) = (-1 bar)(0.08 - 0.04) \frac{m^3}{mol}.$
 $(-) \text{ Bign indicates we get}$
 $4 \text{ KJ of work out of the
System from this expansion
 $Process.$$



We next want to calculate the work needed to compress the gas from state 2 back to state 1. We drop the 1020-Kg mass back on the piston. The external pressure now exceeds the go pressure of the gas initiating the compoession process. The piston goes down untill the pressures equilibrate, at state 1. In this case, the external pressure consists of contributions from both the block and the atmosphere. The work in this case is- $W = -\int \left(\frac{mg}{A} + P_{a+m}\right) dv$ $= -\left(\frac{1020 \times 10}{0!} \times \frac{1}{100} + \frac{100}{100}\right) \left(\frac{v_1 - v_2}{100}\right)$ $= -\frac{2(0.04-0.08)}{m} = 0.08$. = 8000 J => Comparing process 'A' and process 'B', we see it costs us more work to compress the piston back to state 1 than We got from expanding it to state 2.

The met difference in work (8000-4000=4000 J) in going from state 1 to state 2 and back to state 1 results in a "net effect on the surrounding."



Next we again consider exponsion from state 1 to 2 (process c) and compression from state 2 to 1 (process D), but now we use two 510-kg masses instead of one larger 1020- kg Mass. The expansion is carried out as follows:

Patm 0.4m State 1 In state 1, pressure inside the piston is. $P_{1} = P_{afm} + \frac{mg}{A} = (1 \text{ bar}) + (\frac{1020 \text{ kg} \times 10 \text{ m/s}}{0.1 \text{ m}^{2}})$ = 2 bar V1= 0.04m3.

The system is brought from state 1 to
state 1' by ormoving and stork mass.
In state 1', pressure inside the piston is:

$$\frac{State 1'}{P_1} = Patr + \frac{Stoxto}{0.1} \times \frac{1}{165} = 1.51$$
 bar.
Bine, the proass is isothermal, volume at
 $V_1' = \frac{P_1V_1}{P_1'} = \frac{(2bar)(0.04m^3)}{(1.51bar)} = 0.053m^3.$
Work done by the system in going from state 1 to state 1' is:
 $W = -\int P_E dV = (-1.51 \times 10^5 Pa)(V_1' - V_1)m^3$
 $V_1 = -1.51 \times 10^5 X (0.053 - 0.04)$
 $W = -1.9633T$
 $\frac{1500}{V_1} = \frac{10}{P_2} + \frac{1}{P_2} = \frac{1.51 \times 0.053}{1} = 0.08m^3.$
State 2 In state 2, pressure inside the piston is
 $P_a = P_1'V_1' = \frac{1.51 \times 0.053}{1} = 0.08m^3.$
Work done by the system in going from state 1' to state 2
 $V_1 = -1.51 \times 10^5 X (V_2 - V_1)$
 $W = -1963T$
 $V_1 = -1.51 \times 10^5 X (V_2 - V_1)$
 $V_2 = -10^5 X (0.08 - 0.053) = 2700 J.$
 $M_1 = -10^5 X (0.08 - 0.053) = 2700 J.$
 $Jhw, fotal hork = -1963-2700 = -4663J$
 $\Rightarrow Process & is "better" than Proban 'A' as it allows us to
extract more work them the system.$

the system in state 2 a site opposite of the expansion. with the system in state 2, a slo-kg block is placed on the piston. Untill it compresses to the intermediate state, followed by placement of the second block. The work is: $V_{int} = -\left(\frac{P_E dV}{A}\right) = -\left(\frac$ W = + 6654 J In analogy to the expansion process, process D is "better" than process 'B' in that it costs us less work to compress the system back to state 1. when we have to put work into a system, we want it to be as small as possible. However, it still costs US more work to compress from state 2 to state 1 than we get out of the expansion, so these processes are still irreversible. we did better in both expansion and compression processes when we divided the 1020- ry mass into two parts. Presumably, we would do better by dividing it into four ports, and even better by dividing it into eight parts and so on. If we want to do the best possible, we can divide the 1020-by mass into many "differential" units and take them off one at a time for exponsion or place them on one at a time for compression. At each differential step, the system pressure is no more than 2mg/A different than the external pressure. Thus, to a dose approximation: DOR SSYTR.

To find the work, we integrate over the external pressure, $\mu \omega ever$, sing the external pressure is equal to the system $pressure, \omega e get:$ V_2 V_3 V_4 V_1 V_1 V_1 V_1 V_1 V_1 V_1 V_1 V_2 V_1 V_1 V_1 V_1 V_2 V_1 V_1 V_2 V_1 V_1 V_1 V_2 V_1 V_1 V_2 V_1 V_1 V_2 V_1 V_1 V_2 V_1 V_1 V_1 V_2 V_1 V_1 V_2 V_1 V_1 V_1 V_2 V_1 V_1 V_2 V_1 V_1 V_1 V_2 V_1 V_1 V_1 V_2 V_1 V_1 V_1 V_2 V_1 V_1 V_2 V_1 V_1 V_2 V_1 V_2 V_1 V_1 V_2 V_1 V_1 V_2 V_1 V_1 V_2 V_1 V_1 V_1 V_2 V_1 V_1 V_1 V_1 V_1 V_1 V_1 V_2 V_1 V_2 V_2 V_2 V_2 V_2 V_2 V_1 V_1 V_1 V_1 V_2 V_2 V_2 V_1 V_1 V_1 V_1 V_1 V_1 V_2 $V_$ $= -2x10^{5}x0.04 \times 10(\frac{0.08}{0.04})$ = -5545 J. Similarly, the work of compression is: $W = -\int P_E dV = -\int P dV = -\int \frac{P_i V_i dV}{V} dV = -P_i V_i lm \left(\frac{V_i}{V_2}\right)$ = <u>5545</u> J. Hence, we can go from state 1 to 2 and back to state 1 without a met effect on the surroundings. Thus, there processes are reversible. In a seversible proces, we are never more than slightly out of equilibrium. At any point during the expansion, we could furn the process around the other way and compress the piston by adding differential masses instead of semaring them. Moreover, we get more work out of the reversible expansion than the preversible expansions. Bimilarly, the reversible compression costs us less work than the proversible processes. * Only in a reversible process, we can substitute the system pressure for the external pressure.

CL 3003 CHEMICAL ENGINEERING THERMODYNAMICS

MONSOON 2018





Department of Chemical Engineering BIT Mesra, Ranchi, Jharkhand-835215

PAGE Comparison of work done between DATE Expansion process & compression process ExPansion case-Compression Single block of -4000 J + 8000 J mass 1020 Kg Case-11 of mass story <u>-4663 J</u> +6677J (Total mass = 1020 kg) Case-III -5079J +6068J 04 blocks each of mass 255Kg (To tal mass = 1020 kg) Case-1V +58/3J -5306 J 08 blocks each of mass 127,5 Kg (Total mass= 1020 Kg) As we increase the number of blocks, Keeping total mass constant, Expansion work increases while work required to compress the system decreases.

Scanned by CamScanner

PAGE Pressure profiles in different cases. DATE (Exponsion) ase 2 bar > 1.51 bar ase 11: 1.0 bar > 1.77 bar ____ 1.51 bar vett: 2 har 1.26 bar 1.0 bar 1.77bar 1.89 bar asety: 2 bar 1.64 bor 1.51 bar 4 7 1.26 bar 1.38 bar. 1.13 bar 1.0 bar In case of compression, values will temain Same while arrow sign will teverse.

Ibe first Law of thermodynamics:

Jhe first law of thermodynamics states that while energy Can be changed from one form to another, the total quantity of Energy, E, in the universe is constant. This statement can be quantitatively expressed as follows:

A EUNIV = 0.

However, it is very inconvenient to consider the entire universe every time we need to do a calculation. As we have seen, we can break down the universe into the region in which we are interested (the system) and the rest of the universe (the surroundings). The system is separated from the surroundings by its boundary. We can now restate the first haw by Saying that "the energy change of the system must be equal to the energy transferred across its boundaries from the Surroundings." Energy can be transferred by heat, Q, by work, W, and in the case of open systems, by the energy associated with the mass that flows into and out of the system. In essence, the first law then lets us be accountants of the energy in the system.

Jhere are two modes in which energy may be stored in a system: (a) Macroscopic energy mode. (b) Microscopic energy mode. Jhe macroscopic energy mode includes the macroscopic kinetic energy and potential energy of a system.

The macroscopic kinetic energy, EK, is the energy associated with the bulk (macroscopic) motion of the system as a whole. The macroscopic potential energy, Ep, is the energy associated with the bulk (macroscopic) position of the system in a potential field. The microscopic energy mode refers to the energy stored in the molecular and atomic Level of the system, which is called the molecular internal energy or simply internal energy, denoted by the symbol'U. The internal energy is the energy associated with the motion, position and chemical-bonding configuration of the individual molecules of the substances with in the system. If & represents the energy of one molecule, then E = Efrans + Erot + Evib + Eelectronic + Enucleart--If N is the total number of molecules in the system, then the total internal energy, U=NE Other forms of energy which can also be possessed by a system are magnetic energy, electrical energy, Surfale energy. In the absence of these forms, the tatal energy E of a system is given by- $E = E_{k} + E_{p} + \bigcup$ Nicro Main In the absence of motion & gravity for next E = U

Internal energy is an important form of energy for chemical engineering applications. Internal energy encomposes all forms of molecular energy, including the Kinetic and potential energies of the molecules themselves.

Jhere are two general components of internal energy - molecular potential energy and molecular kinetic <u>Energy</u>.

Molecular potential energy can be either intermolecular (between different molecules) and intramolecular (with in the same molearle).

dike macroscopic Kinetic energy, by molecular kinetic energy we mean motion; in this case, the motion of the individual molecules in a system. The type of motion depends on the phase the species are in. In the gas phase, for example, the molecules are flying around at significant speeds. This motion is referred to as translational motion because the individual molecules are going somewhere - that is, translating. even though the bulk of the gas may not be. Additionally, diatomic and polyatomic molecules can vibrate and rotate, which provide additional modes of molecular Kinetic energy - vibrational and rotational motion. In contrast solids donot have translational motion; their main mode of molecular kinetic energy is in the form of vibrations.

consider mext a phase change, such as the sublimation of a solid into a vapor. The solid is held together by bonds between the molecules, often the bonding in a solid results from electrostatic attraction of the molecules, that is, molecular potential energy.

On the other hand, the molecules in the vapor are much farther away from one another and have little or no attraction. Thus, the vapor phase is representative of higher internal energy relative to the solid at the same femperature To sublime, the molecular energy of the attraction of the bonds must be overcome, that is, energy must be added to the system, resulting in higher internal energy.

CL 3003 CHEMICAL ENGINEERING THERMODYNAMICS

MONSOON 2018





Department of Chemical Engineering BIT Mesra, Ranchi, Jharkhand-835215

The first law of thermodynamics for closed systems. [Energy balances for closed systems] +Q system + W Surroyndings. Boundary Figure shows a schematic of a closed system that undergoes a process from initial state 1 to final state 2. Since mass cannot enter or leave a closed system, the changes in the energy within the system are equal to the energy transferred from the surroundings by either heat or work. writing down the first law in quantitative terms, we getenergy transferred <u>change</u> in from surroundings energy in = to system system $\Delta E_{k} + \Delta E_{p} + \Delta U' = Q + W$; where ut is the total internal energy property: depends depends on of the system. only on state 142 path We often neglect macroscopic Kinetic and potential energy. 80, AUt=Q+W

* Heat and work refer to the amount of energy transferred. Hence, it would be wrong to write them DQ or DW. We reserve the A for state function that depends just on the initial and final state of the system.

The first law can also be written in differential form for each differential step in time during the process. Numerical Solutions are obtained by integration of the resulting differential energy balance. Common forms of energy balance over a differential element can be written by analogy to the equations just presented.

dut + dEK + dEp = SQ + SW

or, neglecting kinetic and potential energy,

 $du^{t} = SQ + SW$

We use the exact differential d' with the energy terms to indicate that they depend only on the final states; in confront, we use the injexant differential & with heat and work to remind us that we must keep track of the path when we integrate to get these quantities.

The differential of a state function represents an infinitesimal change in its value. Integration of such a differential results in a finite différence bétween two of its values, e.g., $\int dP = P_2 - P_1 = \Delta P \quad \text{and} \quad \int dV = V_2 - V_1 = \Delta V$

The differentials of heat and work are not changes, but are infinitesimal amounts. When integrated, these differentials give not finite changes, but finite amounts. Thus, $\left\{ \$ q = q \text{ and } \right\} \$ w = w.$ $U^{t} = mU \text{ or } mU$ where U represent the internal energy of a unit amount of material, either a unit mass or a mole. Jhes is specific or molar properties, and they are intensive, independent of the quantity of material actually present. For a closed system of no moles, $\Delta(mu) = m\Delta U = Q + W$ d(nu) = ndu = SQ + SW

The above Equation is the ultimate Source of all property relations that connect the internal energy to measurable quantities.

Constant - V and constant - P processes: For n moles of a homogeneous fluid contained in a closed system the energy balance is: $d(nu) = dq + dw \qquad (1)$ The work for a me chanically reversible, closed System process is given by dw = -Pd(nv)(2) Jhese two equations combine to form $d(nu) = dq - Pd(nv) \longrightarrow (3)$ Jhis energy balance is general for 'n' moles of homogeneous fluid in a closed system undergoing a mechanically reversible process. Constant - volume process: If the process occurs at constant total volume, the work is Zero. Thus, Eqn. (3), reduces todq = d(nu)> (4) or, →(5) $Q = M \Delta U$ Thus, the heat transferred in a mechanically reversible,

Scanned by CamScanner

constant-volume, cons - closed-system process equals the internal - energy change of the system. Constant - Pressure Process: From Eqn. (3) dq = d(nu) + pd(nv)- d(nu) + d(nPV)- d mu+npv] = d[n(u+PV)]H (Enthalpy) = U + PV dq = d(mH) \rightarrow (7) >(6) Integration yields, Q= nAH → (8) Jhus, the heat transferred in a mechanically reversible, constant pressure, closed - system process equals the enthalpy change of the system. Because U, Pand V are all state functions, 'H' defined by eq. (6) is also a state function.

The differential form of Eq. (6) is: $dH = dU + d(PV) \longrightarrow (9)$ Upon integration, $\Delta H = \Delta U + \Delta (PV)$ > (10). Heat capacity Heat capacity at constant volume: (el The constant-volume heat capacity of a substance is defined as. $C_V = \left(\frac{\partial U}{\partial T}\right)$ > (11) Although this definition makes no reference to any process, it relates in an especially simple way to a constant-volume process in a closed system, for which Eq. (11) may be written dU = CydT \rightarrow (12)

Integration yields: T2 AU= CVdT >(13) This result with Eqn. (5) for a mechanically reversible, constant-volume process gives: $Q = n\Delta U = n \left(C_V dT \longrightarrow (14) \right)$ 1, Heat capacity at constant pressure The constant- pressure heat capacity is defined as. $C_P = \left(\frac{\partial H}{\partial T}\right)_P$ \rightarrow (15) > (16) dH= CpdT or, $\Delta H = \int CpdT$ > (17) T_1 For a reversible, constant-P process Eq? (17) may be Combined with Eq. (8), Q=NAH=n CpdT (18)

Implied Property Relations for an ideal gas: . The equation of state: PV = RT (ideal gas) $\rightarrow (19)$ · Internal energy is a function of temperature only: (ideal gas) ____ (20) U = U(T)The definition of heat capacity at constant volume, leads for an ideal gas to the conclusion that CV is a function of temperature only: $\frac{C_V = \left(\frac{\partial U}{\partial T}\right) = dU(T) = C_V(T)}{dT}$ <u>→(21)</u> The defining equation for enthalpy applied to an ideal gas, leads to the conclusion that 'H' also is a function of temperature only: H = U + PV = U(T) + RT = H(T) \rightarrow (22)

The heat capacity at constant pressure Cp, like Cy, is a function of temperature only: $C_{p} = \left(\frac{\partial H}{\partial T}\right)_{p} = \frac{dH(T)}{dT} = C_{p}(T)$ >(23) A useful relation between Cp and CV for an ideal gas comes from differentiation of Eq. (22): $C_{p} = \frac{dU}{dT} + R = C_{V} + R$)(24) Cp - Cv = R* Jhis equation does not imply that Cp and Cv are themselves constant for an ideal gas, but only that they vary with temperature in such a way that their difference is equal to R. For any change of state of an ideal gas, (regardless of the kind -> (25) du= CydT of process) Or DU= CydT _) (26) $dH = CpdT \longrightarrow (27)$ 67 $\Delta H = \left(CpdT \longrightarrow (28) \right)$

Equations for process calculations for ideal gases: Process calculations provide work and heat quantities. The work of a reversible closed-system process is given by (for a unit mass or a mole): dw=-PdV For an ideal gas in any closed-system process, the first Law written for a unit mass or a mole, $dQ + dW = C_V dT$ or, dQ-PdV=CvdT or, dq = Pdv + CydT dq= RTdy + GydT ٥٢, *⇒*(29) dw=-RT dv <u> (30)</u> $Cp - C_V = R \in q^{n}$. (29) $f \in q^{n}$. (30) becomes with dq = RTdV + (Cp - R)dT= RT<u>dV + CpdT - RdT</u> dq with, V = RT PV = RTP p d v + v d p = R dT

RT_dV + CpdT - RdT (RT/p) = Pdv + CpdT - RdT CpdT-Vdp de= CpdT-RTdP dw= - Pdv Vdt RdT-Vdp) - RdT + VdP dW= - RdT + RT dP \rightarrow (32) * These equations may be applied for ideal gases to various Kinds of processes. The assumptions implicit in their derivation are that the system is closed and the process is reversible.

ISothermal process: (T= const.) By Eq.S. (26) and (28), $\Delta U = \Delta H = 0$ By Eqs. (29) and (31), $Q = RT \ln \frac{V_2}{V_1} = -RT \ln \frac{P_2}{P_1}$ By Eq.S. (30) and (32), $W = -RTIN \frac{V_2}{V_1} = RTIN \frac{P_2}{P_1}$ From 1st Law of thermodynamics, $Q + W = \Delta U = 0$ => q = - W These fore, $Q = -W = RTIn \frac{V_2}{V_1} = -RTIn \frac{P_2}{P_1}$) (33)

Isobaric process: (P=constant) By Eqs. (26) and (28), AU= SCUDT and AH= SCDDT By Eqs. (31) and (32), $Q = (CpdT and W = -R(T_2 - T_1))$ Note that Q=AH, therefore, $Q = \Delta H = \int CpdT \longrightarrow (34)$ ISochoric (constant-V) process: Eqs. (26) and (28) again apply: AU= Cydt and AH= Cpdt W = - (PolV=0 and Q+W= AU gives $Q = \Delta U = \int C_V dT \longrightarrow (35)$

(Lecture-7) Adia batic process (constant heat capacities) An adia batic process is one for which there is no heat transfer between the system and its Surroundings; i.e. do:0. Reversible Adiabatic compression or expansion ideal gas PV= const; TV= const; PI-X-T= const where, $\gamma = \frac{CP}{C_v}$ (37) ~そ6) For ideal gases the work of any a diabatic. System process is given by: dw + dq = dvT => dw=du= cvdT for constant CV, W=AU=CVAT (38) $= 1 + \frac{R}{C_V}$ $\chi = \frac{CP}{C_V} = \frac{C_V + R}{C_V}$ Jhus, $W = \frac{R \Delta T}{\gamma - I}$ $\frac{\gamma - l = R}{C_V}$ $\frac{C_V = R}{\gamma - l}$

since, $RT_1 = P_1V_1$ and $RT_2 = P_2V_2$, $W = \frac{RT_2 - RT_1}{\gamma - l} = \frac{P_2V_2 - P_1V_1}{\gamma - l}$ 2-1 >(39) Eqns. (38) and (39) are general for adiabatic compression and expansion processes in a closed system, whether reversible or not. (since V2 is usually unknown). Elimination of V2 from eq" (39) Using eq? (36) $P_1 V_1^{\gamma} = P_2 V_2^{\gamma}$ $V_2^{\gamma} = V_1 \frac{P_1}{P_2}$ $V_2 = V_1 / P_1$ $\frac{P_2 V_2 - P_1 V_1}{\gamma - 1} = \frac{P_1 V_1}{\gamma - 1} \left[\frac{P_2 V_2}{P_1 V_1} \right]$ W= $\frac{P_1 \vee_1}{r-1} \left(\frac{P_2}{P_1} \right) \left(\frac{P_2}{P_2} \right)$ $\frac{P_1 \vee_1}{\mathcal{T}_{-1}} \left(\frac{P_2}{P_1} \right)^{\frac{\gamma-1}{\gamma}}$ $W = \frac{P_1 V_1}{\gamma_{-1}} \left(\frac{P_2}{P_1} \right)^{\frac{\gamma_{-1}}{\gamma_{-1}}} = \frac{RT_1}{\gamma_{-1}}$ >(40)

The same result is obtained when the relation between P and V given by Eq. (36) is used for the integration, W = - (PdV. * Eqn. (40) is valid only for ideal gases with constant heat capacities in adiabatic, reversible, closed-system processes. For monoatomic gases, $\gamma = 1.67$ Diatomic gases, ~=1-4 Simple polyatomic gases (CO2, 502, NH3, CH4) $\gamma = 1.3$ Polytropic process: poly tropic process suggests a model of some verstatility. with & a constant, it is defined as a process represented by the empirical equation: PV = constant \rightarrow (41) For an ideal gas, TV S-1 = const. > (42) PI-STS= const.

Eqn. analogous to Eqn. (40), can be written by replacing 'i by S: <u>8-1</u> 8 $W = RT_1$ P2 (43) 5=0 >8=1 7=34 5:00 Paths of polytropic processes characterized by specific value of s. . Isobaric process, S=0. · Isothermal process: S=1 Adiabatic proces: 5=7. PVS = const. . Iso choric process; PSVS-1dv+VS=0 $= \frac{8}{4p} = -\frac{\sqrt{8}}{4p} = -\frac{\sqrt{8}}{\sqrt{8}} = -\frac{\sqrt{8}}{\sqrt{8}} = \frac{\sqrt{8}}{\sqrt{8}} = \frac{\sqrt{8}}{\sqrt{8}}$ Scanned by CamScanner

Irreversible process. All equations developed above have been derived for reversible, closed-system processes for ideal gases. However, those equations which give property changes - du, dH, DH, DU - are Valid for ideal gases regardless of the process. They apply equally to reversible and irreversible processes in closed system. The work of an irreversible process is calculated by a two-step procedure. First, W is determined for a reversible process that accomplishes the same change of state as the actual irreversible process. Second, this result is multiplied or divided by an efficiency to give the actual work. If the process produces work, the absolute value for the reversible process is too large and must be multiplied by an efficiency. If the process requires work, the value for the reversible process is too small and must be divided by an efficiency.

Lecture-8 Mass and Energy balances for open systems: The laws of mass and energy conservation apply to all processes, to open as well as to closed Systems Indeed, the open system includes the closed system as a special case. Measures of flow: open systems are characterized by flowing streams; there are four common measures of flow: · Mass flow rate, m Measures of quantity per · Molor flowrate, n unit of fime. · Volumetric flow rate, 2 · Velocity, u The measures of flow are interrelated: m=Mn and q=uA cross-sectional area Molar mass. Importantly, mass and molar flow rates relate to velocity: m= uAS - (I) n= UAS 7 (2) where, S, is specific or molar density.
Mass Balance for open systems The region of space identified for analysis of open systems is called a control volume; it is Separated from its surroundings by a control surface. The fluid with in the control volume is the thermodynamic system for which mass and energy balances are written. m, 7 m3 Contro/ Vo/ume $\frac{d(m_{cv})}{dt}$ m L control surface Two Streams with flow rates in and in are shown directed into the control volume, and one stream with flow rate ing is directed art. Because mass is conserved, the vate of change of mass within the control volume, dimeniat, equals the met rate of flow of mass into the control. Mathematically, $\dot{m}_1 + \dot{m}_2 = \dot{m}_3 + d(m_{cv})$ $\frac{d(m_{cv})}{dt} + \frac{m_3 - m_j - m_j}{1} = 0$ Am = Difference between exit and emfrance flows.

 $\frac{d(m_{cv}) + \Delta \hat{m} = 0}{dt}$ > (3) Using eq". (1), $\frac{d}{dt} \left(m_{cv} \right) + \Delta \left(S u A \right) = 0$ (4) In this form the mass-balance equation is often called the continuity equation. The flow process characterized as steady state is an important special case for which conditions within the control volume do not change with time. The control volume then contains a constant mass of fluid, and the accumulation ferm of eq. (4) is Zero, reducing Eq. (4) to- $\Delta(SUA) = 0$ \rightarrow (5) The term "Steady state" does not necessarily imply that flow rates are constant, merely that the inflow of mass is exactly matched by the out flow of mass. when there is but a single entrance and a single exit stream, the mass flowrate m is the same for both Stream; then, S2 U2 A2 - S, U, A, = 65, m= const. = P2 42 = 8, 4, A, 7(6)

Because specific volume is the reciprocal of density, $\dot{m} = \frac{U_1 A_1}{V_1} - \frac{U_2 A_2}{V_2} - \frac{U A}{V_1}$ \rightarrow (7) Lecture-9 The general Energy Balance: Stream2 mout System sout Stram 1 out The energy balance for an open system contains all the terms associated with an energy balance for a closed System, but we must also account for the energy change in the system associated with the stoream flowing into and out of the system. Let's Look at the contribution to the energy balance from the inlet stoream Labeled Stream 1. compared to the closed-system analysis, there are two additional ways in which energy can be transferred from the symoundings.

Because specific volume is the reciprocal of density, $\dot{m} = \frac{U_1 A_1}{V_1} - \frac{U_2 A_2}{V_2} - \frac{U A}{V_1}$ \rightarrow (7) Lecture-9 The general Energy Balance: Stream2 mout System sout Stram 1 out The energy balance for an open system contains all the terms associated with an energy balance for a closed System, but we must also account for the energy change in the system associated with the stoream flowing into and out of the system. Let's Look at the contribution to the energy balance from the inlet stoream Labeled Stream 1. compared to the closed-system analysis, there are two additional ways in which energy can be transferred from the symoundings.

tirst, the molecules flowing into the system carry their own energy; typically the most important form of energy is the specific internal energy, il; n, but the flowing streams can also have (macroscopic) kinetic energy, (ek)in, and potential energy, (ep)in, associated with them. cound, the inlet stream adds energy into the system by Supplying Work, the so-called flow work. Flow work is the work the inlet fluid must do on the system to displace fluid within the system so that it con enter flow work of any inlet stream is given by the term (Pi)in. Similarly, flow work of any outlet stream is given by: - (PV)out We can write the total energy transfer due to work in the system in terms of shaft work, Ws and flow work, as follows; W = Wshaff + Wflow $= \begin{bmatrix} W_{s} + \sum \tilde{m}_{in}(P\hat{v})_{in} + \sum \tilde{m}_{out}(-P\hat{v})_{out} \end{bmatrix}$ >(8) The shaft work is representative of the useful work that is obtained from the system. The flow work does of pushing fluid into or out of the open system.

We can now include the ways in which energy can exchange between the system and surroundings in our energy balance for open systems. In the general case of many streams in and many streams out, we must Sum over all the in and out streams. first, we consider a system at steady - state; that is, there is no accumulation of energy or mass in the system with time. The energy balance is written as (on a rate basis): $0 = \sum m_{in} (\hat{u} + \frac{1}{2}\sqrt{+gz})_{in} - \sum m_{out} (\hat{u} + \frac{1}{2}\sqrt{+g^2})_{out}$ Energy flowing into Energy flowing out the system with the of the system with inlet streams the outlet streams Ws + Zmin (Pû); + Zmout (-Pû) out flow work flow work from the inlet from the outlet Stream Storams \rightarrow (9) Rearranging, we get: $0 = \sum m_{in} \left[(\hat{u} + P\hat{v}) + \frac{1}{2} \sqrt{\frac{1}{2}} + \frac{1}{2} \sum_{in} - \sum_{out} m_{out} \left[(\hat{u} + P\hat{v}) + \frac{1}{2} \sqrt{\frac{1}{2}} + \frac{1}{2} \sum_{in} \sum_{out} m_{out} \sum_{in} \sum_{j=1}^{n} \frac{1}{2} \sum_{in} \sum_{j=1}^{n} \frac{1}{2} \sum_{in} \sum_{j=1}^{n} \frac{1}{2} \sum_{in} \sum_{j=1}^{n} \frac{1}{2} \sum_{i=1}^{n} \frac{1}{$ in 1 v + gz] out + Q + Ws > (10)

In summary, the steady-state energy balances can be written: $0 = \sum m_{in} (h + \frac{1}{2}\sqrt{4gZ})_{in} - \sum m_{out} (h + \frac{1}{2}\sqrt{4gZ})_{out}$ + 9 + WS >(11) In cases where we can neglect (macro scopic) Kinetic and potential energy, the steady-state energy balance becomes: $0 = \sum m_{in} h_{in} - \sum m_{out} h_{out} + Q + W_s$ > (12) Transient Energy Balance Another useful form of the energy balance for open Systems is for unsteady-state conditions. Unsteady-state is important, for example, in start-up as the equipment "warms. up". $\frac{dU}{dt} + \frac{dE_{R}}{dt} + \frac{dE_{P}}{dt} = \sum \dot{m}_{in} (\dot{h} + \frac{1}{2}v + gZ)_{in}$ - S mout (h+ jv+ JZ) out + Q+Ws \rightarrow (13) In cases where we can neglect (machoscopic) kinetic and potential energy, the unsteady-state energy balance becomes

(du) - <u>Eminhin - Emouthout</u> + Q+Ws dt)sys in out >(14) In Equations (13) and (14), the left-hand side represents accumulation of energy within the system. These is no flow work associated with this term; hence, the appropriate property is U. On the other hand, the first two terms on the right-hand side account for energy flowing in and out of the system, respectively. These terms must account for both the internal energy and flow work of the flowing streams. Example 1: Steam enters a turbine with a mass flow rate of 10 kg/s. The inlet pressure is 100 bar and the inlet temperature is 500°C. The outlet contains saturated steam at 1 bar. At Steady- state, calculate the power (in KW) generated by the turbine Solution: The steady-state energy balance is given by Eq". (12), $0 = \sum m_{in} h_{in} - \sum m_{out} h_{out} + Q + W_s$ For a furbine, there is one stream in and one Stream. Moreover, heat dissipation is negligible, since assis if we label the inlet stream "" and the outlet stream "2", Equation becomes - $0 = m_1 h_1 - m_2 h_2 + W_5$

At steady-state, the mass balance can be written as: $\dot{m_1} = \dot{m_2} = \dot{m}$ Thus, $W_{s} = m(h_{2} - h_{1})$ $h_2 = 2675.5 \ KJ$ h, = 3373.6 KJ 50, We = [10 Kg/s] [2675.5-3373.6] KJ - -6981 KW Jhus, this furbine generates approximately 7 MW of power. Note the negative sign, which indicates that we are getting useful work from the system.

Volumetric properties of pure fluids Lecture-10 (PVT behaviour)

Fluid region (Super critical fluid) 1c Liquio Pressure Triple point sublimation vapor region CUTVE To Temperature PT-diagram for a pure Substance Lines 1-2 and 2-C represent for a pure substance Conditions of pressure and temperature at which solid and liquid phases exist in equilibrium with a vapor phase. These vapor pressure vs. temperature lines charac. terize solid/vapor (1-2) and liquid/vapor (2-c) equilibrium relationships. The solid fliquid equilibrium relationship is represented by line 2-3. The three lines display

is represented by fine 2-3. The Truce is conditions of 'p' and 't' at which two phases may coexist, and divide the diagram into single - phase regions. Line 1-2, the <u>sublimation curve</u>, separates the solid and line segions; line 2-3, the <u>fusion curve</u>, separates the solid gas regions; line 2-3, the <u>fusion curve</u>, separates the solid and liquid regions; line 2-C, the <u>vapori ration curve</u>, separates the liquid and gas regions.

point c' is known as the critical point; its coordinate Pc and Tc are the highest pressure and highest temperature of which a pure chemical species is observered to exist in vapor/liquid equilibrium. The three lines meet at the triple point, where the three phases coexist in equilibrium. * According to the phase rule, the triple point is invariant (F=0). If the system exists along any of the two-phase lines, it is univariant (F=1), where as in the single-phase regions it is divariant (F=2). * Water in an open flask is obviously a liquid in contact through a meniscus with air. If the flask is sealed and the air is pumped out, water vaporizes to replace the air, and the fills the flask. The Liquid water resides at the bottom of the flask because its density is much greater than that of Water vapor, and the two phases are in equilibrium at conditions represented by a point on curre 2-c. The properties of Ligwod and vapor are very different. However, if the temperature is raised so that the equilibrium state progresses upward along curve 2-C, the progen ties of the two phases become more and more nearly alike; at point 'c' they become identical and the menniscus dis-

Scanned by CamScanner

* The gas region is some times divided into two points, as indicated by the dotted vertical line. A gas to the Left of this line, which can be condensed either by compression at constant temperature or by cooling at constant pressure is called a vapour. A fluid existing at a temperature greater than TC is said to be Supercritical. An example is atmospheric air. * A phase is generally considered a liquid if Vaporization results from pressure reduction at constant temperature. A phonse is considered a gas if condensation results from temperature reduction at constant poessure. Since meither process can be instituted in the oregion beyond the dashed lines, it is called the fluid region.

pv-diagram solid liquid fluid. · lc 13900 gas P Napor Liquid/ Napour Boilog Tc Vc PT- diagram doesn't provide any information about volume; it merely displays the phase boundaries on a pT-diagram. On a py-diagram, these boundaries in furn become regions where two phases - solid/ liquid, solid/vapor and liquid/rapor - Coexist in equilibrium. P Vapor $T > T_c$ Liquid/vapor T_{C} $T_1 < T_C$ B T2 < Tc Liquid, Liquid/vapor, vapor regions with isotherms

The lines Labeled T1 and T2 are for subcritical temperatures, and consist of three segments. The horizontal Segment of each iso therm represents all possible mixtures of liquid and vapor in equilibrium, vanging from 100%. liquid at the left and to 100% vapor at the right end. The Locus of these end points is the dome-shaped Curve labeled BCD, the left half of which (B to C) represents single-phase liquids at their vaporization (boiling) temperatures, and the right half (C+OD), Single-phase vapors at their condensation temperatures. Liquids and vapors represented by BCD are said to be Saturated, and coexisting phanes are connected by the horizontal segment of the isotherm at the saturation pressure specific to the isotherm. The two-phase liquid/vapor region Lies under dome BCD; the subcooled liquid region lies to the left of the Saturated - liquid curve BC, and the superheated - vapor region Lies to right of the saturated - rapor curve CD. Isotherms in the subcooled-liquid region are very steep, because liquid volumes change Little with Large changes in pressure. The horizontal segment of the isotherms in the two-phase region become progressively shorter at higher temperatures, being ultimately reduced to a point at C.

Subcooled Liquid and saturated liquid

Consider a piston-oylinder device containing Liquid water at 20°C and 1 atm pressure. Under these conditions, water exists in the liquid phase, and it is called a compressed liquid or a subcooled liquid, meaning that it is not about to vaporize. As heat is transferred, the temperature keeps rising untill it reaches 100°C. At this point water is Still a liquid, but any heat addition will cause some of the liquid to vaporize. That is, a phase-change process from liquid to vapor is about to take place. A liquid that is about is vaporize is called a saturated liquid. Saturated vopor and Superheated vopor Once boiling starts, the temperature stops rising until the liquid is completely vaporized. During a boiling process, the only change we will observe is a large increase in the volume and a steady decline in the liquid level as a result of more liquid turning to vapor. As we continue transferring heat, the vaporization process continues untill the last drop of liquid is vaporized. At this point, the entire cylinder is filled with vapor. Hat Any heat loss from this vapor will cause some of the vapor to condense. A vapor that is about to condense is called a saturated vapor.

one the phase-change process is completed, we are back to a single-phase region (this time vapor), and further transfer of heat results in an increase in both the temperature and the specific volume. det us say, the temperature of the vapor is 300°C and if we transfer some heat from the vapor; the temperature may drop some what but no condensation will take place as long as the temperature remains above 100°C (for p=1 atm). A vapor that is not about to condinnee is called a <u>superheated vapor</u>.

Saturation Steam Table Informal Energy (KJ/Kg) Enthalpy (K7/48) Enpopy Specific vol(cos/g) Sat' Sat Sat Sat Saf. Saf. Lq. val. P vap. vop. Lig. t Liq. Lig. Vap. 419.1 26.76.0 1.30.19 7.355 K Kpa • C 2506.5 373.15 101.33 1.044 1673.0 419 100

* At a given pressure, the temperature at which a pure substance changes phase is called the <u>saturation temperature</u>.
* At a given temperature, the pressure at which a pure substance changes phase is alled the <u>saturation pressure</u>.
* Eg. At a pressure of 101.325 kpa, Tsat is 99.97°C.
* At a temperature of 99.97°C, Psat is 101.325 kpa.

The subscript 'f' is used to denote properties of a saturated liquid, and the subscript 'g' to denote the properties of a saturated repor. These symbols are commonly used in thermodynamics Another subscript commonly used is 'fg', which denotes the difference between the sofurated vapor and saturated liquid values of the same property. Vf = specific volume of saturated liquid For example, Vg = specific volume of saturated vapor. Vfg = Difference between Vg and Vf i.e. Vfg = Vg - Vf. Example .: A vigid tank contains 50 kg of Saturated liquid Water at goic. Determine the pressure in the tank and the volume of the tank. Solution : Rigid tank contains Saturated liquid water at goic. Therefore, from steam tables, saturation pressure at goic is: Psategoic = 70.11 Kpa. The specific volume of the saturated Liquidat soic Vf@ goc = 1.036 cm3/g. is : Then the total volume of the tonk = $(50 \text{ kg})(1.036 \frac{\text{cm}^3}{\text{g}})$ = 0.05/8m³.

Saturated Liquid-vapor mixture

During a vaporization process, a substance exists as Port Liquid and part vapor. That is, it is a mixture of Saturated liquid and saturated vapor. To analyze the mixture properly, we need to know the proportions of the liquid and vapor phases in the mixture. This is done by defining a new property called the quality (x):

2C = motofal

Mfotal = Mliquid + Mvapor where, $= m_f + m_g$

Its value is between 0 and 1. For saturated liquid, x=0. For saturated vapor, x=1. Consider a tank that contains a saturated liquid-vapor mixture. The volume occupied by saturated liquid is Vf. and the volume occupied by saturated total vapor is vg. The total volume is the sum of the two: $V = V_f + V_g$

Sin G,
$$V = m^{3}$$

 $m_{t} V_{avg} = m_{f} v_{f} + m_{g} v_{g}$
 $gin G, m_{t} = m_{f} + m_{g}$
 $\Rightarrow m_{t} V_{avg} = (m_{t} - m_{g})v_{f} + m_{g} v_{g}$
 $\exists viding by m_{t}$.
 $v_{avg} = (1 - 2)v_{f} + 2v_{g}$
 $= v_{f} - 2v_{f} + 2v_{g}$
 $= v_{f} - 2v_{f} + 2v_{fg}$
 $ginilarly, u_{avg} = u_{f} + 2u_{fg}$ ($k J/kg$)
 $kavg = h_{f} + 2h_{fg}$ ($k J/kg$)
Example: A rigid tank comtains to kg of water at goic.
If g kg of water is in the liquid form and the set of is in the vapor form, determine (a) the pressure in the tank, and (b) the volume of the tank.

TYPE COMPANY COMPANY OF THE STATE

11111

1998

181

Scanned by CamScanner

At 90°C, saturation pressure is-Solution : Psat @ 90c = 70.11 kpa. $v_{f} = 0.00/036 m^{3}/kg$ At 90°C, Vg = 2.3613 m3/kg. Jhus, total volume of the tank, V=Vf+Vg = mf vf + mg vg = (8Kg) (0.00/036 m³/4g) + (24g) (2.36/3 m³/4g) = 4.74 m3.

Single-phase Region tor the regions of the diagrom where a single phase exists, a relation connecting P, V, and T Can be written. Expressed analytically, as f(P,V,T)=0, such a relation is known as a put equation of state. It velates pressure, molar or specific volume, and temperatur for a pure homogeneous fluid in equilibrium states. Jhe simplest equation of state is ideal-gas equation of state. An equation of state may be solved for any one of the three quantities P, V or T as a function of the other two. For example, if 'V' is considered a function of T and P, then V=V(T, P), and $dV = \left(\frac{\partial V}{\partial T}\right)_{p} dT + \left(\frac{\partial V}{\partial P}\right)_{T} dP$ *→(1)* The partial derivatives in this equation have definite physical meanings, and are related to two properties, commonly tabulated for liquids, and defined as follows:

• volume expansivity:

$$\beta = \sqrt{\left(\frac{\partial V}{\partial T}\right)_{p}} \longrightarrow (2)$$
• Joo thermal compressibility:

$$k = -\frac{1}{\sqrt{\left(\frac{\partial V}{\partial P}\right)_{T}}} \longrightarrow (3)$$
• Eq.⁹. (1), (2) and (3), gives:

$$\frac{dV}{\sqrt{2}} = \beta dT - k dp \longrightarrow (4)$$
• If $\frac{b}{2}$ and $\frac{k}{2}$ are weak functions of temp, and pressure

$$m \frac{V_{2}}{V_{1}} = \beta (T_{2} - T_{1}) - k (P_{2} - P_{1}) \longrightarrow (5)$$
• Example: For liquid actions at 20 ic and 1 bar,

$$\beta = 1.487 \times 10^{3} \cdot c^{2}; k = 62 \times 10^{6} bar^{2}; V = 1.287 \cdot c^{3}$$
• For a chose, find the
(a) value of $(\partial P/\partial T)_{V}$ at 20 ic and 1 bar.
(b) pressure generated by heating at constant is from 20 ic and 1 bar to 30 ic.
(c) change in volume for a change from 20 ic and 1 bar to 0 ic and 10 bar.

*

Solution: - ^(a) From equation (4), at constant volume,

$$d Y=0$$
i.e. $\beta dT - K dp = 0$

$$\Rightarrow \left(\frac{\partial P}{\partial T}\right)_{V} = \frac{\beta}{\kappa} = \frac{1.487 \times 10^{3}}{62 \times 10^{6}} = \frac{24 \text{ bar } \cdot \tilde{c}^{1}}{24 \text{ bar } \cdot \tilde{c}^{1}}$$
(b) If β' and κ' are assumed constant in the 10c temperature interval, then at constant volume. from eq. (4),
 $\Delta P = \frac{\beta}{K} \Delta T = 24 (10) = 240 \text{ bar}$
and, $P_{R} = P_{1} + \Delta P = 1 + 240 = \frac{241}{240} \frac{5}{R}$

(c) From eq. (5),

$$I_{N} = \frac{V_{2}}{V_{1}} = (I \cdot 487 \times 10^{3}) (-20) - (62 \times 10^{6}) (9)$$

 $= -0.0303$
 $\frac{V_{2}}{V_{1}} = 0.9702$
 $\frac{V_{2}}{V_{1}} = 0.9702$
and $V_{2} = (0.9702) (I.287)$

$$= \frac{1.249 \text{ cm}^{3}/9}{7 \text{ hen}}$$
Then, $\Delta v = v_{2} - v_{1} = 1.249 - 1.287$

$$= -0.038 \text{ cm}^{3}/9$$

Visial Equations of state The two forms of the virial exponsion Ezpressing 'PV' for an isotherm by a power series in p: $PV = a + bP + cp^2 + \dots$ **→ (1)** If b = ab, c = ac, etc. then, $PV = a(1+B'P+C'P^2+D'P^3+-...)$ where \$, B, c', etc. are constants for a given temperature and a given chemical species. * In principle, the right Side of Eq. (2) is an infinite Series. However, in practice a finite number of terms is used. In fact, PVT data show that at low pressures truncation after two terms often provides satisfactory results. * parameters B, c'etc are species dependent and functions of Emperature, but parameter à is found by experiment to be the same function of temperature for all chemical species. * The virial equation of state has a sound theoretical foundation; it can be derived from first principles wing statistical mechanics.

(page- 1)

(pv) = 22,711.8 cm barr moi T=273.16K = griple point of water Figure shows a plot of PV vs. P for four gases of the triple-point temperature of water. The limiting value of PV as P->0 is the same for all of the gases. In this limit, Eq." (2) becomes-(denoted by the asterisk) 7 (3) $(PV)^* = a = f(T)$ The simplest function is defined as -7 (4) $(PV)^* = a = RT$ Edirectly proportional to'T', with 'R' as the proportionality constant] Assign the value of 273.16 to the temperature, $(PV)_{t} = R \times 273.16$ 7(5) universal gas constant Scanned by CamScanner

sts numerical value is determined by means of Eq? (5) from experimental pVT data: $\mathcal{R} = \frac{(\mathcal{P}V)_t^*}{273.16 \,\mathrm{K}}$ Because put data connot in fact be taken at zero pressure, date taken of finite pressures are extrapolated to the Zero-pressure state. The accepted value of (PV) t is 22,711.8 bor cm mot, Leading to the following value of $R = \frac{22,711,8 \text{ cm}^{3} \text{ bar mol}^{-1}}{273,16 \text{ k}}$ R: R = 83.1447 cm barmoik A useful auxiliary thermodynamic property is defined by the equation: Z = Vreal sing, $V_{idea} = \frac{RT}{P}$ Jhus, Z = Vreal (RT/P) $X = \frac{PV_r}{RT}$ -7 (7) This dimensionless ratio is called the compressibility factor. r page-31

Scanned by CamScanner

with this definition and with a = RT, $\epsilon q^{n}(a)$ becomes: $Z = 1 + BP + c'P^{2} + DP^{3} + - -$. (8)

An alternate expression for z'is also in common we:

$$\mathcal{Z} = 1 + \frac{B}{V} + \frac{C}{V^2} + \frac{D}{V^3} + \cdots \longrightarrow (9)$$

Both of these equations are known as virial expansions, and the parameters B, C, D, etc. and B, C, D, etc. are called virial coefficients. Parameters B' and B are second virial coefficients; c' and c are third virial coefficients etc. Eor a given gas the virial coefficients are functions of temperature any, The two sets of coefficients in Eqs. (8) and (9) are related as follows: (Toderive there

$$B' = \frac{B}{RT} \longrightarrow (10a)$$

$$C' = \frac{C-B^{2}}{(RT)^{2}} \longrightarrow (10b)$$

$$D' = \frac{D-3BC+2B^{3}}{(RT)^{3}} \longrightarrow (10c)$$

$$This allows elimination of 'p' on the mation of 'p$$

Scanned by CamScanner

Many other equations of state have been proposed for gases, but the virial equations are the only ones firmly based on statistical mechanics, which provides physical Significance to the virial coefficient. Jhus, the term B/v arises on account of interactions between pairs of molecules; the c/v2 term, on account of three-body interactions; etc. Because the terms B/V, C/V2 etc. of the virial espansion arise on account of molecular interactions, the virial coefficients B, C, etc., would be Zero when no such interactions to exist, and the virial espansion would reduce to Z=1 or PY=RT Molecular interactions do in fact exist, and influence the observed behavior of seal gases. As pressure is reduced at constant temperature, V increases and the contributions of the terms, B/V, G/V2 ..., decrease. For p->0, Z approaches unity, not because of any change in the virial coefficients, but because V becomes infinite. Thus, in the limit as p->0, the equation of state reduces to the same simple form as for the hypothetical case of B=C=-..=0; j-e. Z→1 or pv→RT.

Scanned by CamScanner

Application of the virial Equations The two forms of the virial expansion given by Eqs. (8) and (9) are infinite series. For engineering purposes their use is proufical only where convergence is very rapid, that is, where two or three terms suffice for reasonably close approximations to the values of the sonies. This is realized for gases and vapors at Low to

moderate pressures.



<u>Compressibility-factor graph for methane</u> Figure shows a compressibility-factor graph for methane. Values of the compressibility factor z' are plotted Vs. pressure for various constant temperatures. A U vs. pressure for various constant temperatures. A M isotherms originate at the value z=1 for p=0, and isotherms are nearly straight lines at low pressures.

Thus the tangent to an isotherm at
$$p=0$$
 is a
good approximation of the isotherm from $p \rightarrow 0$ to
some finite pressure. Differentiation of eq. (e)
for a given temperature gives
 $\left(\frac{\partial Z}{\partial P}\right)_T = B' + 2c'P + 3D'P^2 + \dots$
from which $\left(\frac{\partial Z}{\partial P}\right)_{T;P=0} = B'$
Thus, the equation of the tangent line is
 $Z = I + B'P$,
a result also given by truncating Eq. (B) to two
terms.
A more common form of this equation results from
substitution for B' by Eq. (Ioa):
Moderate pressure
 $I = \frac{PV}{RT} = I + \frac{BP}{RT} \longrightarrow (11)$
This equation expresses a direct proportionality
this equation pressure up to their safuration pressure.

Equation (9) as well may be francated to two terms for application at low pressures: $Z = \frac{PV}{RT} = 1 + \frac{B}{V}$ ____ (12) Eq". (11) is more convenient in application and is normally at least as accurate as Eq? (12). Thus, when the virial equation is foundated to two terms, Eq. (11) is preferred. The Second virial coefficient B is substance dependent and a function of temperature. Experimental values are available for a number of gases. More over, estimation of Second virial coefficients is possible where no data are available (will be discussed in next For pressures above the range of applicability of Eq". (11) but below the critical pressure, the virial equation truncated to three terms often provides excellent results. In this case Eq. (92) is far superior to Eq. (8). Thus when the virial equation is fruncated to three terms, the oppropriate form is. _____ (1³) $\left(\frac{\text{From 15 to 50}}{\text{bar}}\right) \quad \overline{Z} = \frac{PV}{RT} = 1 + \frac{B}{V} + \frac{C}{V^2}$

Scanned by CamScanner

Thes equation can be solved directly for pressure, but is cubic in volume. Solution for 'v' is readily accomplished by an iterative scheme. values of 'c', depend on the gas and on temperature. However, much less is known about third virial Opefficients than about second virial opefficients. Because virial coefficients beyond the third are Darely Known and because the virial expansion with more than three ferms becomes unwieldy, its use is Example: Reported values for the virial coefficients of isopropanol vapor at 200°C are: B = - 388 cm³/mol $C = -26000 \, cm^{6}/mol^{2}$ Calculate V and Z for isopropond vapor at 200°C and to bar by (a) the ideal-gas equation $(6) = \frac{PV}{RT} = 1 + \frac{BP}{RT}$ $cc) \quad z = \frac{PV}{RT} = 1 + \frac{B}{V} + \frac{C}{V^2}$ T=473.15K, R= 83.14 cm36arm& R. solution :

(a) For an ideal gas,
$$\chi = 1$$
, and
 $V = \frac{RT}{P} = \frac{(B3.14 \text{ cm}^{3} \text{ bar m} \overline{p}/\overline{K})(443.15K)}{(10 \text{ bar})}$
 $\overline{V = 3934} \text{ cm}^{3} \text{m} \overline{n}^{3}$
(b) $\frac{PV}{RT} = 1 + \frac{BP}{RT}$
 $\Rightarrow V = \frac{RT}{P} + B$
 $= 3954 - 388$
 $V = 3546 \text{ cm}^{3} \text{m} \overline{n}^{3}$
Jhus, $\overline{X} = \frac{PV}{RT} = \frac{(100 \text{ ar})(3546 \text{ cm}^{3} \text{ m} \overline{n}^{2}/\overline{r})}{(83.140 \text{ m}^{3} \text{ bar m} \overline{n} \overline{n} \overline{R})(473.15K)}$
 $\overline{Z} = 0.9014$
(c) $\frac{PV}{RT} = (1 + \frac{B}{V} + \frac{C}{V^{2}})$
 $\Rightarrow V = \frac{RT}{P} [1 + \frac{B}{V} + \frac{C}{V^{2}}]$
For iteration; $V_{i+1} = \frac{RT}{P} [1 + \frac{B}{V_{i}} + \frac{C}{V_{i}^{2}}]$
For isot iteration, $i = 0$, and
 $V_{i} = \frac{RT}{P} [1 + \frac{B}{V_{0}} + \frac{C}{V_{0}^{2}}]$
 $where V_{0} = 3994.$

Scanned by CamScanner

$$V_{l} = 3 934 \left[1 - \frac{388}{3934} - \frac{26,000}{(3934)^{2}} \right] = 3539 \text{ cm}^{3}/mol.$$

$$V_{2} = 3 934 \left[1 - \frac{388}{3539} - \frac{26,000}{(3539)^{2}} \right] = 3495 \text{ cm}^{3}/mol.$$

$$V_{3} = 3934 \left[1 - \frac{388}{3495} - \frac{26,000}{(3495)^{2}} \right] = 3488 \text{ cm}^{3}/mol.$$

$$V_{4} = 3934 \left[1 - \frac{388}{3488} - \frac{26,000}{(3495)^{2}} \right] = 3488 \text{ cm}^{3}/mol.$$

$$V_{4} = 3934 \left[1 - \frac{388}{3488} - \frac{26,000}{(3495)^{2}} \right] = 3488 \text{ cm}^{3}/mol.$$

$$M_{4} = 3934 \left[1 - \frac{388}{3488} - \frac{26,000}{(3495)^{2}} \right] = 3488 \text{ cm}^{3}/mol.$$

$$M_{5} = \frac{3934}{RT} = \frac{10 \times 3488}{83 \cdot 14 \times 473 \cdot 15} = 0.8866.$$

$$\frac{Z = 0.88666}{Z = 0.88666}$$

cubic Equations of state

· Simplest equations capable of representing both liquid and vapor behavior. · Polynomial equations that are cubic in molar volume. The Van der Waals Equation of State The first practical cubic equation of state was proposed by Van der Waals in 1873: __→ (1) $P = \frac{RT}{V-b} - \frac{a}{\sqrt{2}}$ Here, 'a and 'b' are positive constants; when they are Zero, the ideal-gas equation is recovered. Griven values of a and b' for a particular fluid, one can calculate p'as a function of 'V' for various values $\begin{pmatrix} \frac{\partial P}{\partial V} \end{pmatrix}_{T_{c}} = \begin{pmatrix} \frac{\partial^{2} P}{\partial V^{2}} \end{pmatrix}_{T_{c}} = 0$ of T. P ~ T,7Tc port Tc $T_2 < T_C$ Isotherms as ubic of state 64 given equation , sat (vap) pat (lig)

Scanned by CamScanner

The above figure is a schematic pv diagram showing three isotherms. For the isotherms T, > Tc, pressure is a monotonically decreasing function with increasing molar volume. The critical isotherm contains the horizontal inflection of 'c' characteristic of the critical point. For the isotherm T2 < Tc, the pressure decreases rapidly in the subcooled - liquid region & with increasing V; after crossing the Saturated. Liquid Line, it goes through a minimum, vises to a maximum, and then decreases, crossing the saturated-vapor line and centining dwanward into the superheated - ropor region. Esperimental isotherms do not exhibit this smooth transition from saturated liquid to sofurated vapor; rather they contain a horizontal segment with in the two-phase region where Baturated liquid and saturated vapor coexist in vorying propertions at the sofuration cubic equations of state have three volume roots. physically meaningful values of V are always read, positive and yrenter Than, and mallest root = V^{Set}(Lig)] The third reat 116 de dome → [Remallest root = V^{Set}(Vap)] is of no lone → [Largest root = V^{Sat}(Vap)] significance. greater than constant b.

Scanned by CamScanner
Above the critical point there is one positive, real root and two roots containing imaginary numbers. Only the positive, real root represents a physical value - the volume of the supercritical fluid.

Determination of Van der Waals parameters! To use the Van der Waals equation, the parameters a' and b' must be determined for a species of interest. The most accurate values are obtained by fitting The most accurate values are obtained by fitting of state, suitable estimates are usually found from the critical iso therm exhibits a horizontal inflection at the critical point, we may impose the mathematical

 $\left(\frac{\partial P}{\partial V}\right)_{T_{c}} = \left(\frac{\partial^{2} P}{\partial V}\right)_{T_{c}} = 0$ conditions: $\rightarrow (2)$

Jhus, at the critical point we have: $\begin{array}{l}
P_{c} = \frac{RT_{c}}{V_{c}-b} - \frac{a}{V_{c}^{2}} \longrightarrow (3) \\
\left(\frac{\partial P}{\partial V}\right)_{T_{c}} = 0 = \frac{-RT_{c}}{(V_{c}-b)^{2}} + \frac{a}{V_{c}^{3}} \longrightarrow (4) \\
\left(\frac{\partial P}{\partial V^{2}}\right)_{T_{c}} = 0 = \frac{2RT_{c}}{(V_{c}-b)^{3}} - \frac{6a}{V_{c}^{4}} \longrightarrow (5)
\end{array}$

Multiply Eq". (4) by & and Eq" (5) by (Vc-6) and add them together, we get: $\frac{49}{\sqrt{3}} - \frac{6a(\sqrt{c-b})}{\sqrt{3}} = 0$ => $\frac{a^2 q}{\sqrt{a^3}} = \frac{3a(v_{c-6})}{\sqrt{a^4}}$ => 2Vc = 3Vc-3b $V_{C} = 3b$ \longrightarrow (6) Using eqn. (6) in eqn. (4), $\frac{\mathcal{R}a}{V_c^3} = \frac{RT_c}{(3b-b)^2} = \frac{RT_c}{4b^2}$ $= \frac{2a}{(3b)^3} = \frac{RTc}{4b^2}$ $= \frac{2q}{27b^3} = \frac{RT_c}{4b^2} \Rightarrow \alpha = \frac{RT}{8}RT_c \frac{b}{27} = \frac{27}{8}RT_c \left(\frac{V_c}{3}\right)$ $= \frac{q}{8}RT_c V_c \rightarrow (7)$ 16), Using (7) (1) (3), $P_{\rm c} = \frac{RT_{\rm c}}{2b-b} - \frac{9}{8} \frac{RT_{\rm c}b}{V_{\rm c}^2}$ $= \frac{RT_{c}}{2b} - \frac{9RT_{c}b}{8V_{c}^{2}} = \frac{RT_{c}}{2b} - \frac{9RT_{c}b}{8(8b^{2})}$ $= \frac{RT_{c}}{2b} - \frac{RT_{c}}{8b} = \frac{4RT_{c} - RT_{c}}{0L} = \frac{3RT_{c}}{8b}$

 $b = \frac{3}{8} \frac{RT_c}{P_c}$ (8)

Using eqn. (7) in (3),

 $P_{c} = \frac{RT_{c}}{V_{c}-b} - \frac{9}{8} \frac{RT_{c}VK}{V_{c}X}$ $= \frac{RT_{c}}{3b-b} - \frac{9}{8} \frac{RT_{c}}{V_{c}}$ $= \frac{RT_{c}}{2b} - \frac{9}{8} \frac{RT_{c}}{V_{c}}$ $= \frac{RT_{c}}{2b} - \frac{9}{8} \frac{RT_{c}}{(3b)} = \frac{RT_{c}}{2b} - \frac{3RT_{c}}{8b}$ $= \frac{4RT_{c}-3RT_{c}}{8b} = \frac{RT_{c}}{8b}$ $b = \frac{RT_{c}}{8P_{c}} \longrightarrow (8)$

 $a = \frac{9}{6} RT_c (3b)$ From, (7), $= \frac{27}{2} R^{T_c} \left(\frac{R^{T_c}}{8 P_c} \right)$ $\left| a = \frac{27}{64} \frac{(RT_c)^2}{P_c} \right| \longrightarrow (9)$ We now have an equation of state for which we monly need critical property data to solve for the parameters.

Scanned by CamScanner

we can calculate the compressibility factor at the critical point,

 $\mathcal{Z}_{C} = \frac{P_{C}V_{C}}{P_{T_{c}}} = \frac{P_{C}(3b)}{RT_{C}} = \frac{3R}{RT_{C}} \times \frac{1}{8} \frac{RT_{C}}{P_{C}}$ $Z_{\rm c} = \frac{3}{8} = 0.375$ $Z_{c} = 0.375 \longrightarrow (10)$ j.e. a single value for Zc applicable alike to all substances. Experimental values for the compressibility factor at the Critical point are around 0.29 for simple species and usually less for complex species. Thus, the value predicted by the Van der Waals equation is considerably highindicating its limitations in predicting put behavior. A Generic Cubic Equation of State (Lecture-14/15)

Since the introduction of the van der waals equation, Several hundred cubic equations of state have been proposed. All are special cases of the equation: $P = \frac{RT}{(V-b)} - \frac{\theta(V-4)}{(V-b)(V^2 + \kappa V + \lambda)}$ \rightarrow (1) Here, b, O, U, K and J are parameters which in general depend on temperature and (for mix tures) composition. Although this equation appears to possess great flexibility, it has inherent limitations because of its cubic form. It reduces to the von der waals equation when M=b, An important class of cubic equations results from the preceding equation with the assignments: For a given equation, M = b; $\Theta = a(T)$; $K = (E + \sigma)b$; $\Lambda = E \sigma b^2$ $\frac{e}{b} \frac{e}{same} \frac{e}{te} \frac{e}{same} \frac{e}{te} \frac{RT}{(v-b)} = \frac{a(T)(v-b)}{(v-b)[v^2 + (\epsilon+\sigma)bv + \epsilon\sigma b^2]}$ $\frac{e}{substanle} \frac{e}{substanle} \frac{RT}{(v-b)} = \frac{a(T)}{(v-b)[v^2 + (\epsilon+\sigma)bv + \epsilon\sigma b^2]}$ E and J are pure numbers, the same for all substances, ັ້ $= \frac{RT}{V-b} - \frac{a(T)}{V(V+\epsilon b) + \sigma b(V+\epsilon b)}$ $P = \frac{RT}{(V-b)} - \frac{a(T)}{(V+eb)(V+\sigma b)}$ into an expression general generic cubic equation of state, which reduces to all others of interest here upon assignment of appropriate **→**(3)

Scanned by CamScanner

$$a(\tau) = \Psi \propto (Tr) R^{2} T_{c}^{2} \longrightarrow (4)$$
Here $\alpha(Tr)$ is an empirical expression,
specific to a particular equation of state.

$$b = \Omega \frac{RT_{c}}{P_{c}} \longrightarrow (5)$$
In these equations, Ω and Ψ are pure numbers,
independent of substance and determined for a
independent of state from the values assigned
particular equation of state from the values assigned
to 'E' and 'T'.

1

.

vapor and vapor. Like Roots of the Generic cubic Equation
(Largest root) of state:
Multiply Eqn. (3) through by <u>V-b</u> . Jhus, RT
$P\left(\frac{V-b}{RT}\right) = \frac{RT}{Vb} \times \frac{V-b}{RT} - \frac{V-b}{RT} \frac{a(T)}{(V+\epsilon b)(V+\sigma b)}$
$= \frac{PV}{RT} - \frac{Pb}{RT} = I - \frac{V-b}{RT} \frac{a(T)}{(V+\epsilon b)(V+\sigma b)}$
$= \sum_{RT} \frac{PV}{RT} = H \frac{Pb}{RT} - \frac{V-b}{RT} \frac{a(T)}{(V+Eb)(V+Fb)}$
$= \gamma V = \frac{RT}{P} + b - \frac{a(T)}{P} \frac{(V-b)}{(V+\epsilon b)(V+\sigma b)} \longrightarrow (6)$
* solution for 'V' is found by iteration. * solution for 'V' is the ideal-gas
* An internet value RT/P.
* For iteration, this value is substituted of * For iteration, this value is substituted value of
V' on the left is then returned to the right of in
and the process with
'V' is surrow,

An equation for 'z' equivalent to Eq. (6) is obtained by substituting V = ZRT/P. Jhus, $\frac{ZRT}{P} = \frac{RT}{P} + b - \frac{\alpha(T)}{P} \frac{\left(\frac{ZRT}{P} - b\right)}{\left(\frac{ZRT}{P} + \epsilon b\right)\left(\frac{ZRT}{P} + \sigma b\right)}$ Refining two dimensionless quantities, $\beta = \frac{bP}{RT} \quad and \quad q = \frac{a(T)}{bRT}$ ______(8) _>(7) $\tau = 1 + \frac{bP}{RT} - \frac{a(T)}{P} \cdot \frac{P}{RT} \cdot \frac{eRT_{P}(z - bP_{RT})}{RT_{P}(z + e\frac{bP}{RT})} \frac{RT}{RT} \left(z + \frac{bP}{RT}\right)$ Therefore, $z = 1 + \beta - \frac{\alpha(T)}{RT} \cdot \frac{P}{RT} \cdot \frac{(Z - \beta)}{(Z + \epsilon\beta)(Z + \sigma\beta)}$ (q, β) $Z = 1 + \beta - 9\beta \frac{(Z - \beta)}{(Z + \epsilon\beta)(Z + \sigma\beta)} \longrightarrow (9)$ * Iterative Solution of Eq. (9) Starts with the value of Z=1 substituted on the right side. The calculated value of 'z' is refurned to the right side and the process confinues to convergence. * the final value of 'z' yields the volume root through V = ZRT/p.

(page-4)

Liquid and Liquid-Like Roots of the Generic cubic Equation of state:

From Eq. (6), $V = \frac{RT}{P} + b - \frac{\alpha(T)}{P} \frac{(V-b)}{(V+\epsilon b)(V+\sigma b)}$ $= \left(V - \frac{RT}{P} - b \right) = - \frac{a(T)}{P} \frac{(V-b)}{(V+Eb)(V+\sigma b)}$ $= \left(\frac{V - RT}{P} - b \right) \frac{P(V + \epsilon b)(V + \sigma b)}{a(T)} = -V + b$ $\Rightarrow V = b - \left(\frac{V - RT}{P} - b \right) \frac{P}{a(T)} \left(\frac{V + \epsilon b}{V + \tau b} \right)$ $= b - \left(\frac{PV-RT-Pb}{P}\right) \stackrel{P}{\longrightarrow} (V+Eb)(V+\sigma b)$ This equation with a starting value of V=6 on the right side converges $V = b + (V + \epsilon b) (V + \sigma b) (\frac{RT + bP - PV}{a(T)} \xrightarrow{\text{Liquid or Liqu}} (10)$ substituting, V = ZRT in Eq. (10), $\frac{ZRT}{P} = b + \left(\frac{ZRT}{P} + e^{6}\right) \left(\frac{ZRT}{P} + \sigma^{6}\right) \left(\frac{RT + bP - \#ZRT}{a(T)}\right)$ $\Rightarrow Z = \frac{Pb}{RT} + \frac{RT}{P} \left(Z + \frac{EbP}{RT} \right) \frac{RT}{P} \left(Z + \frac{\sigma bP}{RT} \right) RT \left(\frac{1 + \frac{bP}{RT} - Z}{a(T)} \right)$ $= \beta + \frac{RT}{p} \cdot \frac{RT}{P} \cdot \frac{RT}{\alpha(\tau)} (z + \epsilon \beta) (z + \sigma \beta) (1 + \beta - z)$ $Z = \beta + (\pi + \epsilon \beta)(\pi + \sigma \beta) \left(\frac{1 + \beta - \pi}{9\beta}\right) \longrightarrow (11)$ * For iteration a starting value of Z=B is substituted on the right side. Once 'z' is known, the volume is $V = \frac{ZRT}{p}$ (page-5)

$$\frac{Parameter}{Parameter} Assignments for Equations of state}{Eq. of state} = \frac{\alpha(Tr)}{Vdw(1873)} \frac{\sigma}{1} = \frac{c}{0} \frac{\Lambda}{V} \frac{Y}{2c} \frac{Z_{c}}{Z_{c}} \\ Vdw(1873) \frac{1}{1} = 0 & 0 & \frac{Y}{8} & \frac{27/64}{3/8} \\ Rk(1949) \frac{T_{r}^{-1/2}}{T_{r}} = 1 & 0 & 0.08664 & 0.42748 \\ SRk(1972) \quad \forall SRK \quad I = 0 & 0.08664 & 0.42748 \\ \frac{PR(1976)}{VSRK} \frac{\nabla PR}{VR} \frac{1+V\overline{2}}{1-V\overline{2}} \frac{0.07780}{0.07780} & 0.45724 & 0.30740 \\ \frac{\nabla SRK(Tr;\omega)}{VSRK} = \left[1+m(1-T_{r}^{V_{2}})\right]^{2} \\ \Rightarrow (0.480+1.574\omega-0.776\omega^{2}) \\ \frac{\nabla PR(Tr;\omega)}{VSRK} = \left[1+m(1-T_{r}^{V_{2}})\right]^{2} \\ \frac{\nabla SRK(Tr;\omega)}{VSRK} = \left[1+m(1-T_{r}^{V_{2}}$$

-

Example: 3.9 (from 8 mith)
Griven that the vapor pressure of n-butome at 350k is
9.4573 bar. Find the molar volumes of
(a) Saturated vapor, and
(b) Saturated-Liquid n-butome at these conditions
using. 1) Volw; 2) Rk; 3).SRK 2.4). PR EOS.
Solution: For n-butome,
$$T_c = 425 \cdot 1 K$$

 $R_c = 37.96 \text{ bar.}$
Jhus, $T_r = \frac{T}{T_c} = \frac{350}{425 \cdot 1} = 0.8233$
 $P_r = \frac{P}{P_c} = \frac{9.4573}{37.96} = 0.2491$
(a) For Saturated vapor:
Jhe generalized abic Eos is given by-
 $Z = 1+\beta - 9\beta \frac{(Z-\beta)}{(Z+\epsilon\beta)(Z+\sigma\beta)}$
where, $\beta = \frac{bP}{RT} 2 9 = \frac{a(T)}{bRT}$
and $a(T) = \Psi \propto (T_r) \frac{R^2 Tc^2}{P_c}$
 $\xi = D = \Omega \frac{RTc}{P_c}$

1). For Volw Eos: $a(T) = \frac{27}{64} \frac{(1)(83.14)^2 (425.1)^2}{(37.96)}$ -2. a(T) = 13882249 cm 6 bor moi $b = \frac{1}{8} \times \frac{83,14 \times 425.1}{31.96}$: b = 116,3818 cm mot 80, $\beta = \frac{bP}{RT} = (\frac{116.38/8}{(83.14 \text{ cm}^3 \text{ bar mol} \vec{k})}(\frac{9.45736}{(350 \text{ K})})$: B= 0.0378. $Q = \frac{\alpha(T)}{bRT} = \frac{13882249 \, cm^2 \, bar}{(116,3818 \, cm^3 \, mol})(83.14 \, om^2 \, bar} \, mol/k)(350k)$ 1.9 = 4.0992 So, the above Eq. reduces to. $\chi = [+ 0.6378 - (4.0992)(0.0378) \frac{(\chi - 0.0378)}{\chi^2}$ $Z = 1.0378 - 0.1549 \left(\frac{Z - 0.0378}{Z^2}\right)$ Starting the iteration with an initial value of Z=1, $Z_1 = 1.0378 - 0.1549 \left(\frac{1 - 0.0378}{1^2}\right) = 0.8888$ $Z_{2} = 1.0378 - 0.1549 \left(\frac{0.8888 - 0.0378}{0.88882} - 2.08709\right)$ $Z_3 = 0.8677; Z_4 = 0.8671; Z_5 = 0.8669; Z_6 = 0.8669$ $7643, Z_{e} V = \frac{ZRT}{P} = \frac{0.8669 \times 83.14 \times 350}{9.4573} = 2.667 \text{ cm}/mod$ (page-8)

2). For RK Eos: a(T)= 15502897 cm⁶ bar mot² b = 80.6665 cm moi B = 0.0262 9 = 6.6045 80, starting with Z21 $Z_1 = 0.8620; Z_2 = 0.8373; Z_3 = 0.8321; Z_4 = 0.8310; Z_5 = 0.8307$ 26 = 0.8307 -: V = 2556 cm³ mot $a(T) = 16206231 \text{ cm}^{6} \text{ bar mol}^{2}; \alpha = 1.1512$ 3), FOT SRK EOS: b = 80.6665 cm³ moi B = 0.0262 9 = 6.9042 $Z = 1,0262 - 0.1809 \frac{(X - 0.0262)}{Z(X + 0.0262)}$ Jhw, NOW, Z1=0.8545; Z2=0.8271; Z3=0.8209; Zy = 0.8195; Z5 = 0.8191; Z6= 0.8190 $V = 2520 \text{ cm}^3/\text{mol}$

(page-9)

4.) For PR EOS: $\alpha = 1.1284$ a(T)=16977875 cm⁶ bar mõi² b = 72.4360 cm3/mol B= 0.0235 9 = 8.0547 Jhw_{i} $Z = 1.0235 - 0.1893 \frac{(Z - 0.0235)}{(Z - 0.0097)(Z + 0.0567)}$ Z1=0.8469; Z=.8175; Z3=0.8107; Z4=08090; $Z_{5} = 0.8086; Z_{6} = 0.8085; Z_{7} = 0.8085$ $V = 2488 \text{ cm}^{3}/\text{mot}$

A Generic Cubic Equation of State (Lecture-14/15)

Since the introduction of the van der waals equation, Several hundred cubic equations of state have been proposed. All are special cases of the equation: $P = \frac{RT}{(V-b)} - \frac{\theta(V-4)}{(V-b)(V^2 + \kappa V + \lambda)}$ \rightarrow (1) Here, b, O, U, K and J are parameters which in general depend on temperature and (for mix tures) composition. Although this equation appears to possess great flexibility, it has inherent limitations because of its cubic form. It reduces to the von der waals equation when M=b, An important class of cubic equations results from the preceding equation with the assignments: For a given equation, M = b; $\Theta = a(T)$; $K = (E + \sigma)b$; $\Lambda = E \sigma b^2$ $\frac{e}{b} \frac{e}{same} \frac{e}{te} \frac{e}{same} \frac{e}{te} \frac{RT}{(v-b)} = \frac{a(T)(v-b)}{(v-b)[v^2 + (\epsilon+\sigma)bv + \epsilon\sigma b^2]}$ $\frac{e}{substanle} \frac{e}{substanle} \frac{RT}{(v-b)} = \frac{a(T)}{(v-b)[v^2 + (\epsilon+\sigma)bv + \epsilon\sigma b^2]}$ E and J are pure numbers, the same for all substances, ັ້ $= \frac{RT}{V-b} - \frac{a(T)}{V(V+\epsilon b) + \sigma b(V+\epsilon b)}$ $P = \frac{RT}{(V-b)} - \frac{a(T)}{(V+eb)(V+\sigma b)}$ into an expression general generic cubic equation of state, which reduces to all others of interest here upon assignment of appropriate **→**(3)

Scanned by CamScanner

$$a(\tau) = \Psi \propto (Tr) R^{2} T_{c}^{2} \longrightarrow (4)$$
Here $\alpha(Tr)$ is an empirical expression,
specific to a particular equation of state.

$$b = \Omega \frac{RT_{c}}{P_{c}} \longrightarrow (5)$$
In these equations, Ω and Ψ are pure numbers,
independent of substance and determined for a
independent of state from the values assigned
particular equation of state from the values assigned
to 'E' and 'T'.

1

.

vapor and vapor. Like Roots of the Generic cubic Equation
(Largest root) of state:
Multiply Eqn. (3) through by <u>V-b</u> . Jhus, RT
$P\left(\frac{V-b}{RT}\right) = \frac{RT}{Vb} \times \frac{V-b}{RT} - \frac{V-b}{RT} \frac{a(T)}{(V+\epsilon b)(V+\sigma b)}$
$= \frac{PV}{RT} - \frac{Pb}{RT} = I - \frac{V-b}{RT} \frac{a(T)}{(V+\epsilon b)(V+\sigma b)}$
$= \sum_{RT} \frac{PV}{RT} = H \frac{Pb}{RT} - \frac{V-b}{RT} \frac{a(T)}{(V+Eb)(V+Fb)}$
$= \gamma V = \frac{RT}{P} + b - \frac{a(T)}{P} \frac{(V-b)}{(V+\epsilon b)(V+\sigma b)} \longrightarrow (6)$
* solution for 'V' is found by iteration. * solution for 'V' is the ideal-gas
* An internet value RT/P.
* For iteration, this value is substituted of * For iteration, this value is substituted value of
V' on the left is then returned to the right of in
and the process with
'V' is surrow,

An equation for 'z' equivalent to Eq. (6) is obtained by substituting V = ZRT/P. Jhus, $\frac{ZRT}{P} = \frac{RT}{P} + b - \frac{\alpha(T)}{P} \frac{\left(\frac{ZRT}{P} - b\right)}{\left(\frac{ZRT}{P} + \epsilon b\right)\left(\frac{ZRT}{P} + \sigma b\right)}$ Refining two dimensionless quantities, $\beta = \frac{bP}{RT} \quad and \quad q = \frac{a(T)}{bRT}$ ______(8) _>(7) $\tau = 1 + \frac{bP}{RT} - \frac{a(T)}{P} \cdot \frac{P}{RT} \cdot \frac{eRT_{P}(z - bP_{RT})}{RT_{P}(z + e\frac{bP}{RT})} \frac{RT}{RT} \left(z + \frac{bP}{RT}\right)$ Therefore, $z = 1 + \beta - \frac{\alpha(T)}{RT} \cdot \frac{P}{RT} \cdot \frac{(Z - \beta)}{(Z + \epsilon\beta)(Z + \sigma\beta)}$ (q, β) $Z = 1 + \beta - 9\beta \frac{(Z - \beta)}{(Z + \epsilon\beta)(Z + \sigma\beta)} \longrightarrow (9)$ * Iterative Solution of Eq. (9) Starts with the value of Z=1 substituted on the right side. The calculated value of 'z' is refurned to the right side and the process confinues to convergence. * the final value of 'z' yields the volume root through V = ZRT/p.

(page-4)

Liquid and Liquid-Like Roots of the Generic cubic Equation of state:

From Eq. (6), $V = \frac{RT}{P} + b - \frac{\alpha(T)}{P} \frac{(V-b)}{(V+\epsilon b)(V+\sigma b)}$ $= \left(V - \frac{RT}{P} - b \right) = - \frac{a(T)}{P} \frac{(V-b)}{(V+Eb)(V+\sigma b)}$ $= \left(\frac{V - RT}{P} - b \right) \frac{P(V + \epsilon b)(V + \sigma b)}{a(T)} = -V + b$ $\Rightarrow V = b - \left(\frac{V - RT}{P} - b \right) \frac{P}{a(T)} \left(\frac{V + \epsilon b}{V + \tau b} \right)$ $= b - \left(\frac{PV-RT-Pb}{P}\right) \stackrel{P}{\longrightarrow} (V+Eb)(V+\sigma b)$ This equation with a starting value of V=6 on the right side converges $V = b + (V + \epsilon b) (V + \sigma b) (\frac{RT + bP - PV}{a(T)} \xrightarrow{\text{Liquid or Liqu}} (10)$ substituting, V = ZRT in Eq. (10), $\frac{ZRT}{P} = b + \left(\frac{ZRT}{P} + e^{6}\right) \left(\frac{ZRT}{P} + \sigma^{6}\right) \left(\frac{RT + bP - \#ZRT}{a(T)}\right)$ $\Rightarrow Z = \frac{Pb}{RT} + \frac{RT}{P} \left(Z + \frac{EbP}{RT} \right) \frac{RT}{P} \left(Z + \frac{\sigma bP}{RT} \right) RT \left(\frac{1 + \frac{bP}{RT} - Z}{a(T)} \right)$ $= \beta + \frac{RT}{p} \cdot \frac{RT}{P} \cdot \frac{RT}{\alpha(\tau)} (z + \epsilon \beta) (z + \sigma \beta) (1 + \beta - z)$ $Z = \beta + (\pi + \epsilon \beta)(\pi + \sigma \beta) \left(\frac{1 + \beta - \pi}{9\beta}\right) \longrightarrow (11)$ * For iteration a starting value of Z=B is substituted on the right side. Once 'z' is known, the volume is $V = \frac{ZRT}{p}$ (page-5)

$$\frac{Parameter}{Parameter} Assignments for Equations of state}{Eq. of state} = \frac{\alpha(Tr)}{Vdw(1873)} \frac{\sigma}{1} = \frac{c}{0} \frac{\Lambda}{V} \frac{Y}{2c} \frac{Z_{c}}{Z_{c}} \\ Vdw(1873) \frac{1}{1} = 0 & 0 & \frac{Y}{8} & \frac{27/64}{3/8} \\ Rk(1949) \frac{T_{r}^{-1/2}}{T_{r}} = 1 & 0 & 0.08664 & 0.42748 \\ SRk(1972) \quad \forall SRK \quad I = 0 & 0.08664 & 0.42748 \\ \frac{PR(1976)}{VSRK} \frac{\nabla PR}{VR} \frac{1+V\overline{2}}{1-V\overline{2}} \frac{0.07780}{0.07780} & 0.45724 & 0.30740 \\ \frac{\nabla SRK(Tr;\omega)}{VSRK} = \left[1+m(1-T_{r}^{V_{2}})\right]^{2} \\ \Rightarrow (0.480+1.574\omega-0.776\omega^{2}) \\ \frac{\nabla PR(Tr;\omega)}{VSRK} = \left[1+m(1-T_{r}^{V_{2}})\right]^{2} \\ \frac{\nabla SRK(Tr;\omega)}{VSRK} = \left[1+m(1-T_{r}^{V_{2}}$$

-

Example: 3.9 (from 8 mith)
Griven that the vapor pressure of n-butome at 350k is
9.4573 bar. Find the molar volumes of
(a) Saturated vapor, and
(b) Saturated-Liquid n-butome at these conditions
using. 1) Volw; 2) Rk; 3).SRK 2.4). PR EOS.
Solution: For n-butome,
$$T_c = 425 \cdot 1 K$$

 $R_c = 37.96 \text{ bar.}$
Jhus, $T_r = \frac{T}{T_c} = \frac{350}{425 \cdot 1} = 0.8233$
 $P_r = \frac{P}{P_c} = \frac{9.4573}{37.96} = 0.2491$
(a) For Saturated vapor:
Jhe generalized abic Eos is given by-
 $Z = 1+\beta - 9\beta \frac{(Z-\beta)}{(Z+\epsilon\beta)(Z+\sigma\beta)}$
where, $\beta = \frac{bP}{RT} 2 9 = \frac{a(T)}{bRT}$
and $a(T) = \Psi \propto (T_r) \frac{R^2 Tc^2}{P_c}$
 $\xi = D = \Omega \frac{RTc}{P_c}$

1). For Volw Eos: $a(T) = \frac{27}{64} \frac{(1)(83.14)^2 (425.1)^2}{(37.96)}$ -2. a(T) = 13882249 cm 6 bor moi $b = \frac{1}{8} \times \frac{83,14 \times 425.1}{31.96}$: b = 116,3818 cm mot 80, $\beta = \frac{bP}{RT} = (\frac{116.38/8}{(83.14 \text{ cm}^3 \text{ bar mol} \vec{k})}(\frac{9.45736}{(350 \text{ K})})$: B= 0.0378. $Q = \frac{\alpha(T)}{bRT} = \frac{13882249 \, cm^2 \, bar}{(116,3818 \, cm^3 \, mol})(83.14 \, om^2 \, bar} \, mol/k)(350k)$ 1.9 = 4.0992 So, the above Eq. reduces to. $\chi = [+ 0.6378 - (4.0992)(0.0378) \frac{(\chi - 0.0378)}{\chi^2}$ $Z = 1.0378 - 0.1549 \left(\frac{Z - 0.0378}{Z^2}\right)$ Starting the iteration with an initial value of Z=1, $Z_1 = 1.0378 - 0.1549 \left(\frac{1 - 0.0378}{1^2}\right) = 0.8888$ $Z_{2} = 1.0378 - 0.1549 \left(\frac{0.8888 - 0.0378}{0.88882} - 2.08709\right)$ $Z_3 = 0.8677; Z_4 = 0.8671; Z_5 = 0.8669; Z_6 = 0.8669$ $7643, Z_{e} V = \frac{ZRT}{P} = \frac{0.8669 \times 83.14 \times 350}{9.4573} = 2.667 \text{ cm}/mod$ (page-8)

2). For RK Eos: a(T)= 15502897 cm⁶ bar mot² b = 80.6665 cm moi B = 0.0262 9 = 6.6045 80, starting with Z21 $Z_1 = 0.8620; Z_2 = 0.8373; Z_3 = 0.8321; Z_4 = 0.8310; Z_5 = 0.8307$ 26 = 0.8307 -: V = 2556 cm³ mot $a(T) = 16206231 \text{ cm}^{6} \text{ bar mol}^{2}; \alpha = 1.1512$ 3), FOT SRK EOS: b = 80.6665 cm³ moi B = 0.0262 9 = 6.9042 $Z = 1,0262 - 0.1809 \frac{(X - 0.0262)}{Z(X + 0.0262)}$ Jhw, NOW, Z1=0.8545; Z2=0.8271; Z3=0.8209; Zy = 0.8195; Z5 = 0.8191; Z6= 0.8190 $V = 2520 \text{ cm}^3/\text{mol}$

(page-9)

4.) For PR EOS: $\alpha = 1.1284$ a(T)=16977875 cm⁶ bar mõi² b = 72.4360 cm3/mol B= 0.0235 9 = 8.0547 Jhw_{i} $Z = 1.0235 - 0.1893 \frac{(Z - 0.0235)}{(Z - 0.0097)(Z + 0.0567)}$ Z1=0.8469; Z=.8175; Z3=0.8107; Z4=08090; $Z_{5} = 0.8086; Z_{6} = 0.8085; Z_{7} = 0.8085$ $V = 2488 \text{ cm}^{3}/\text{mot}$

Theorem of corresponding states (Lecture-16) Experimental observation shows that compressibility factor for different fluids exhibit similar behaviour when correlated as a function of reduced temperature Tr and reduced pressure Pr; by definition, $T_r = \frac{T}{T_c}$ and $P_r = \frac{p}{P_c}$ These dimensionless thermodynamic co-ordinates Provide the basis for the simplest form of the theorem of corresponding states: All fluids, when compared at the same reduced temperature and reduced pressure, have approximately the same compressibility factor, and all deviate from ideal-gas behavior to about the same degree." Corresponding-states correlations of Z based on this theorem are called two-parameter correlation, because they require use of the two reducing parameters Tc' and P. Although these correlations are very measly exact for the simple fluids (argon, krypton and xenon) systematic deviations are observed for more complex fluids.

Appreciable improvement results from introduction of a third corresponding-states parameter (in addition to To and Po), characteristic of molecular structure; the most popular such parameter is the acceptic factoria, infreduced by K.S. pitzer and Cowerkers (1955). $\omega = -1 - \log \left(\mathbb{P}_r^{sat} \right)_{T_r = 0.7} \longrightarrow (1)$ There fore, 'w' can be determined for any fluid from Tc, Pc and a single vapor-pressure measurement made at $T_r = 0.7$. Three-parameter theorem of corresponding states: All fluids having the same value of 'w', when compared at the same Tr' and 'Ps', have about the same value of z', and all deviate from ideal-gas behaviour to about the same degree.

Generalized correlations for gases Generalized correlations find widespread use. Most popular are correlations of the kind developed by pitzer and coworkers for the compressibility factor 'z' and for the second virial coefficient B. Pitzer correlations for the compressibility factor: The correlation for Z is: $\chi = \chi^{0} + \omega \chi'$ \longrightarrow (2) where z' and z' are functions of both Tr and Pr. [values of zo and z' as functions of Tr and P. are given in Appendix E as Tables E.1 through E.1] Pitzer correlations for the Second virial coefficient: [Tabular nature of the generalized compressibility factor correlation is a disadvantage] The simplest form of the virial equation: $Z = 1 + B_{P} = 1 + B_{RT}^{BP}$ →(3) $P = P_c P_r$ and $T = T_c T_r$ $\mathcal{Z} = I + \frac{B P_{c} P_{r}}{R T_{c} T_{r}} = I + \frac{\hat{B}}{B} \frac{P_{r}}{T_{r}} \longrightarrow (4)$

Where
$$\hat{B}$$
 is a reduced second virial coefficient.

$$\hat{B} = \frac{BR}{RT_{c}} \longrightarrow (5)$$
Pitzer and cowarkers proposed a correlation,

$$\hat{B} = B^{\circ} + \omega B' \longrightarrow (6)$$
Thus, Eq^o. (4) and (6), gives-

$$Z = 1 + (B^{\circ} + \omega B') \frac{Pr}{T_{r}}$$

$$Z = 1 + B^{\circ} \frac{Pr}{T_{r}} + \omega B' \frac{Pr}{T_{r}} \longrightarrow (7)$$
Comparison with eq^o. (2), gives-

$$\begin{bmatrix} Z^{\circ} = I + B^{\circ} \frac{Pr}{T_{r}} \\ T_{r} \end{bmatrix} \longrightarrow (8)$$
Comparison (2), $Z^{I} = B' \frac{Pr}{T_{r}} \longrightarrow (9)$
Where,

$$B^{\circ} = 0.083 - \frac{0.422}{T_{r}^{1.6}} \longrightarrow (10)$$

$$B' = 0.739 - \frac{0.772}{T_{r}^{9.2}} \longrightarrow (11)$$

Example : Defermine the molar volume of *n*-butane
at 510 k and 25 bar by each of the fallowig:
(a) The ideal-gas equation.
(b) Eq.ⁿ (A), Eq.ⁿ (B) - Eq.ⁿ (11).
Solution : (a)
$$V = \frac{RT}{p} = \frac{83.14\times510}{25} = 1696.100^{3}/mol.$$

(b) $T_{c} = 4.25.1 k$; $P_{c} = 37.9 c bar.$
 $T_{r} = \frac{T}{T_{c}} = \frac{510}{425.1} = 1.2$
 $P_{r} = \frac{P}{P_{c}} = \frac{25}{37.9c} = 0.083 - \frac{0.422}{(1.2)^{1.6}}$
 $B^{6} = 0.083 - \frac{0.422}{T_{r}^{1.6}} = 0.083 - \frac{0.422}{(1.2)^{1.6}}$
 $B^{6} = -.232$
 $B^{6} = 0.139 - \frac{0.172}{T_{r}^{4.2}} = 0.139 - \frac{0.172}{1.2^{4.2}}$
 $B = 0.059$
 $Jhw, \qquad \hat{B} = B^{0} + w B = -0.232 + (0.2)(0.059)$
 $\hat{B} = -0.220$
 $\therefore Z = 1 - 0.22X \frac{0.659}{1.2} = \frac{0.879}{25}$
 $4 \qquad v = \frac{ZRT}{p} = \frac{0.874X 83.14X 510}{25} = 1.491 an^{3}/mol.$

Scanned by CamScanner

Generalized correlations for Liquids Although the molar volumes of Léquids can be Calculated by means of generalized cubic equations of state, the results are often not of thigh accuracy. generalized equations are available for the estimation of molar volumes of saturated liquids. The simplest equation, proposed by Raekett is, $V^{\text{Saf}} = V_r Z_r^{(1-T_r)^{2/7}}$ $z^{\text{saf}} = \frac{P_r}{T_r} z_c^{\left[1 + (1 - T_r)^{\frac{9}{7}}\right]}$ An alternate form is: Example : For ammonia at 310K, estimate the density of the saturated loquid. E2p. = 29.14 cm3/mol. For ammonia, Tc = 405.7 K. $T_r = \frac{T}{T_r} = \frac{310}{405.7} = 0.764/$ 801ª $V_{\rm C} = 72.5 \, {\rm cm}/{\rm mol}; Z_{\rm C} = 0.242$ $V^{\text{sat}} = (72.5)(0.242)^{[m]}(1-0.7641)^{2/7}]$ v sat = 28.35 cm/mol.

Scanned by CamScanner